

MOS Capacitors

ECE 5205 Spring 2014

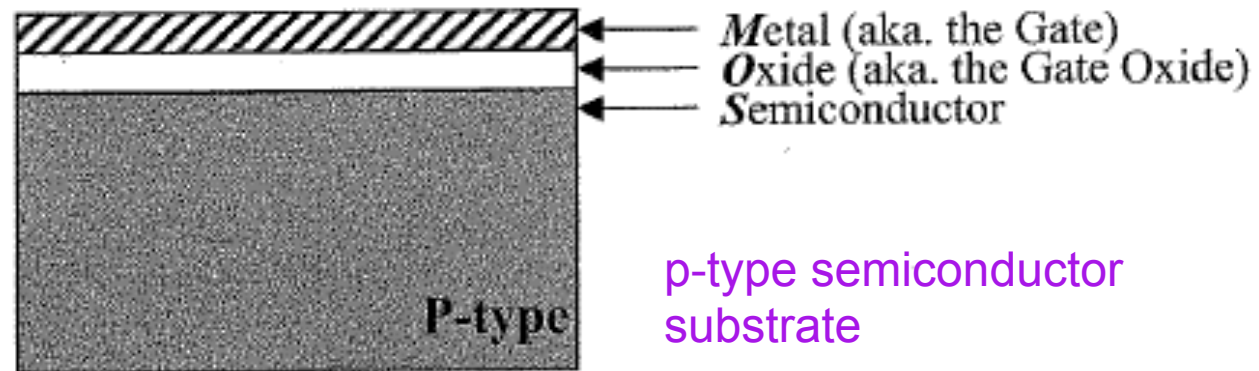
Marius Orlowski
Virginia Tech

MOS Capacitor

Contents

- ideal MOS Capacitor (accumulation, depletion, inversion)
- Threshold voltage for constant substrate doping
- C-V characteristics
- Real MOS Diode (work fct, built-in charge, flat band voltaged)
- Nonequilibrium analysis (substrate bias, body effect)
- non-uniform channel doping
- Gated diode

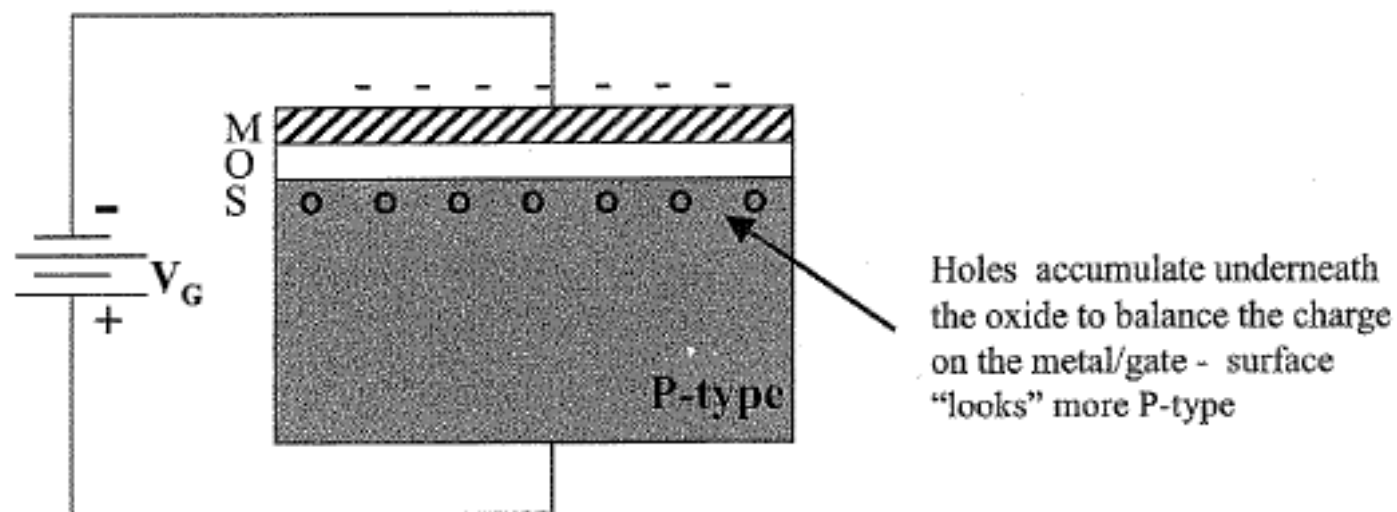
MOS Capacitor (Ideal) - Equilibrium



Three possible biasing regimes:

- Accumulation
- Depletion
- Inversion

MOS Capacitor - Accumulation

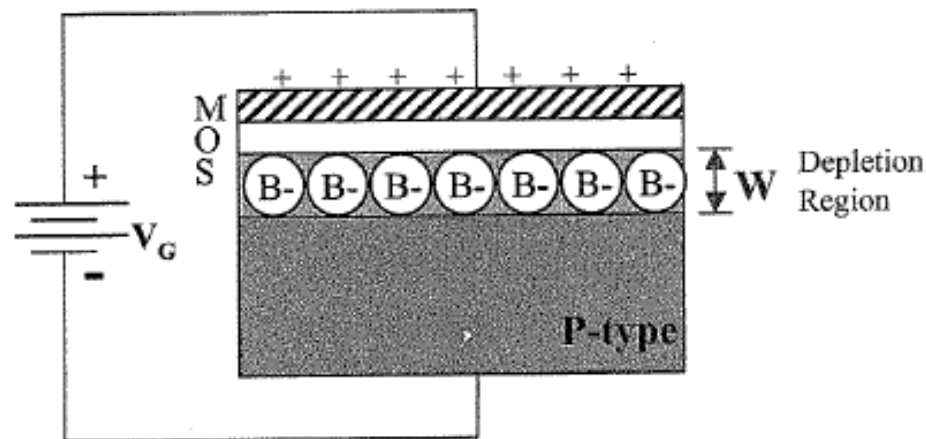


$$p_s > N_A$$

p_s = hole concentration at semiconductor surface (cm^{-3})

MOS Capacitor - Depletion

$V_G < V_T$
Depletion



$$Q_G = -Q_D$$

Uncovered charge in the depletion region (Q_D)
balances charge on gate (Q_G)

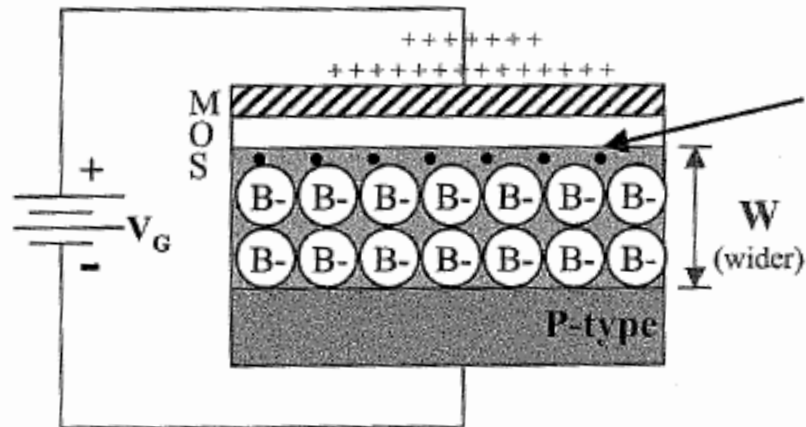
$$Q_D = qAN_AW$$

Charge in the depletion region
(A = gate area)

As V_G increases $\rightarrow Q_G$ increases $\rightarrow W$ increases $\rightarrow Q_D$ increases $\rightarrow Q_G = Q_D$

MOS Capacitor - Inversion

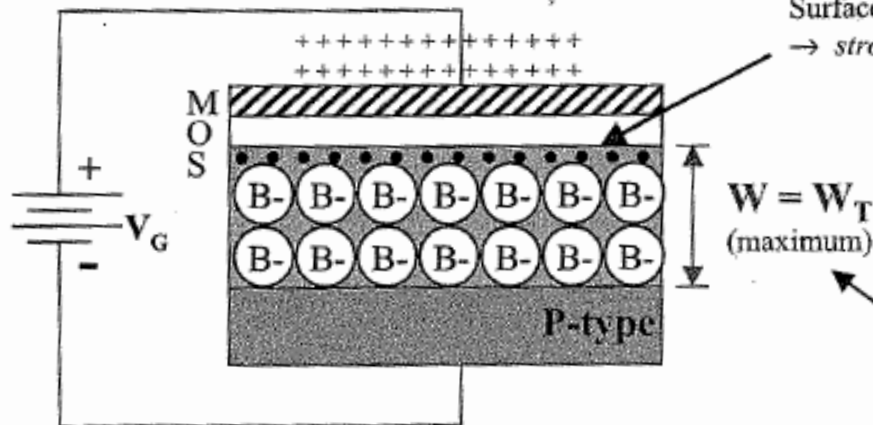
$V_G \rightarrow V_T$
Inversion



Electrons (minority carriers) pile up underneath the oxide \rightarrow surface "looks" N-type \rightarrow surface inversion

$$Q_G = - (Q_D + Q_n)$$

$V_G = V_T$
Strong
Inversion
(Threshold)

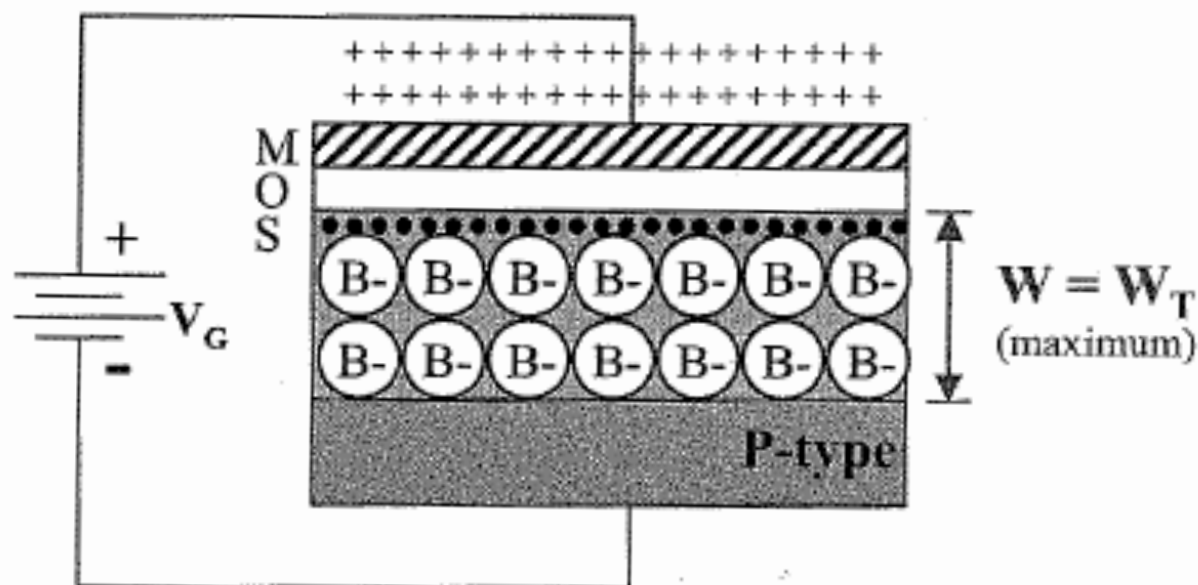


Surface looks as N-type as bulk is P-type \rightarrow strong inversion \rightarrow threshold voltage

Depletion region reaches its maximum width (W_T) at threshold

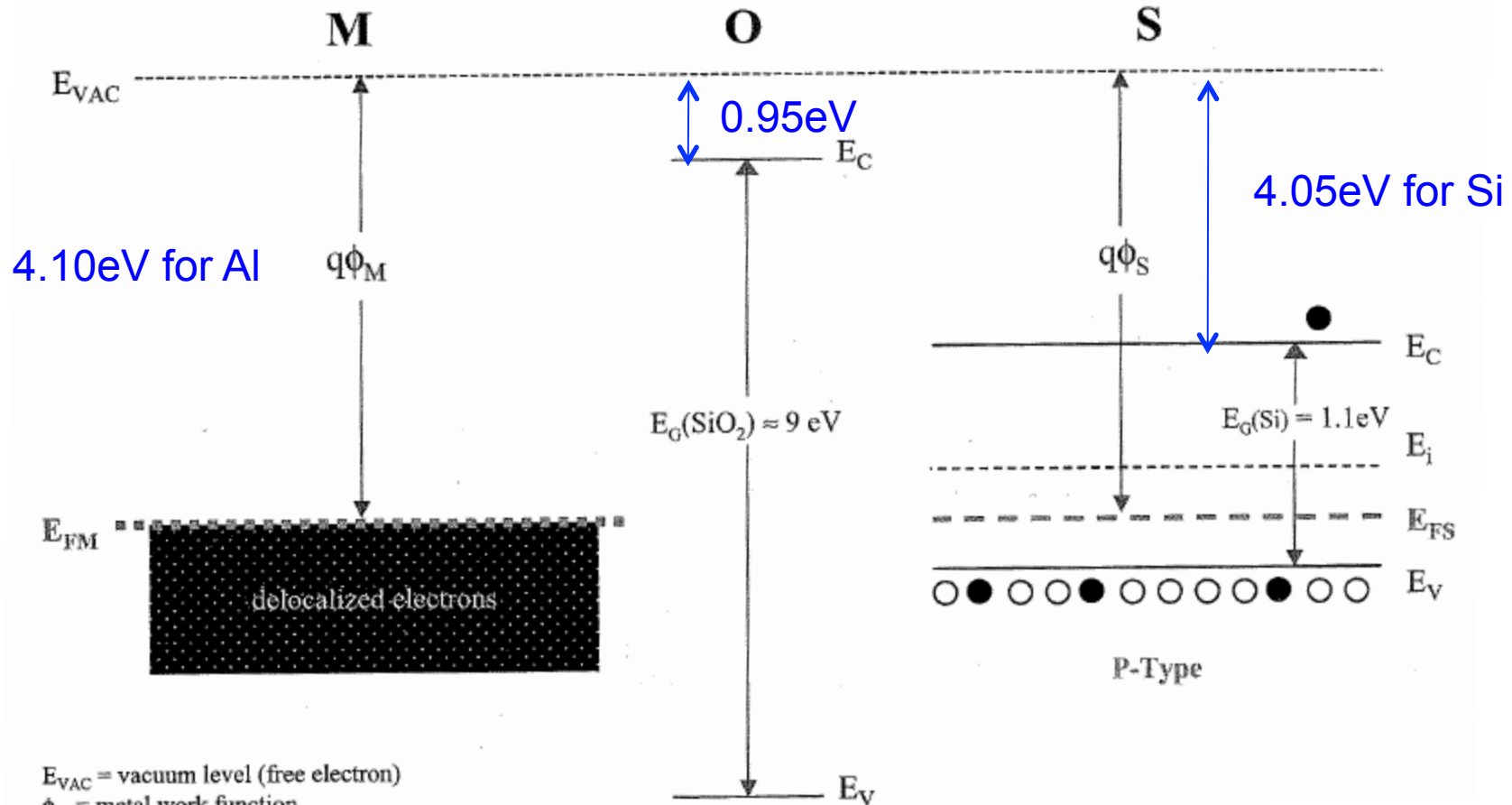
MOS Capacitor - Inversion (cont.)

$V_G > V_T$
Beyond
Threshold



MOS Capacitor (Ideal) - Band Diagram, Isolated Materials

Ideal MOS Capacitor: $\phi_M = \phi_S$



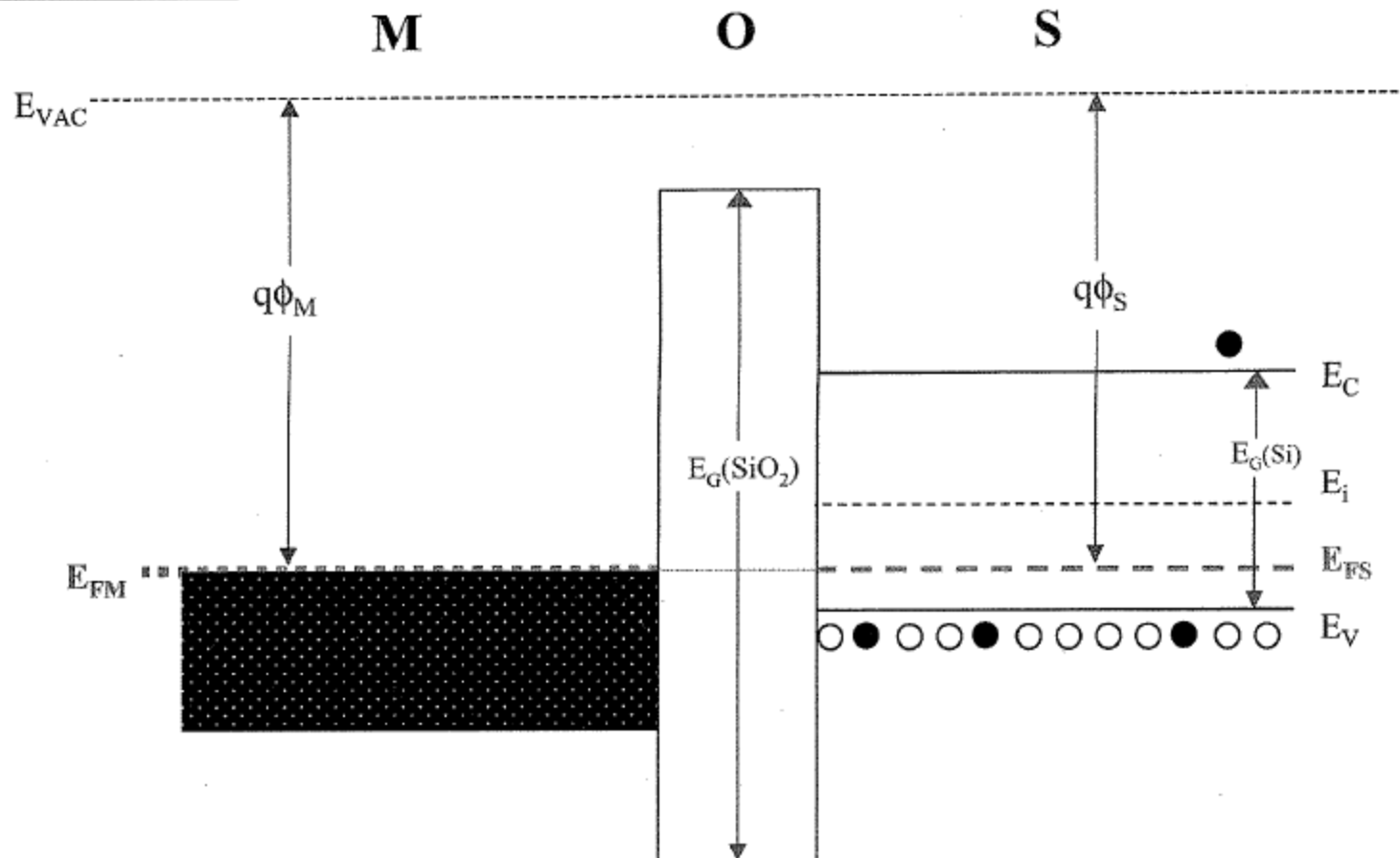
E_{VAC} = vacuum level (free electron)
 ϕ_M = metal work function
 ϕ_S = semiconductor work function

MOS Capacitor (Ideal) - Band Diagram, Equilibrium



Ideal MOS Capacitor: $\phi_M = \phi_S$

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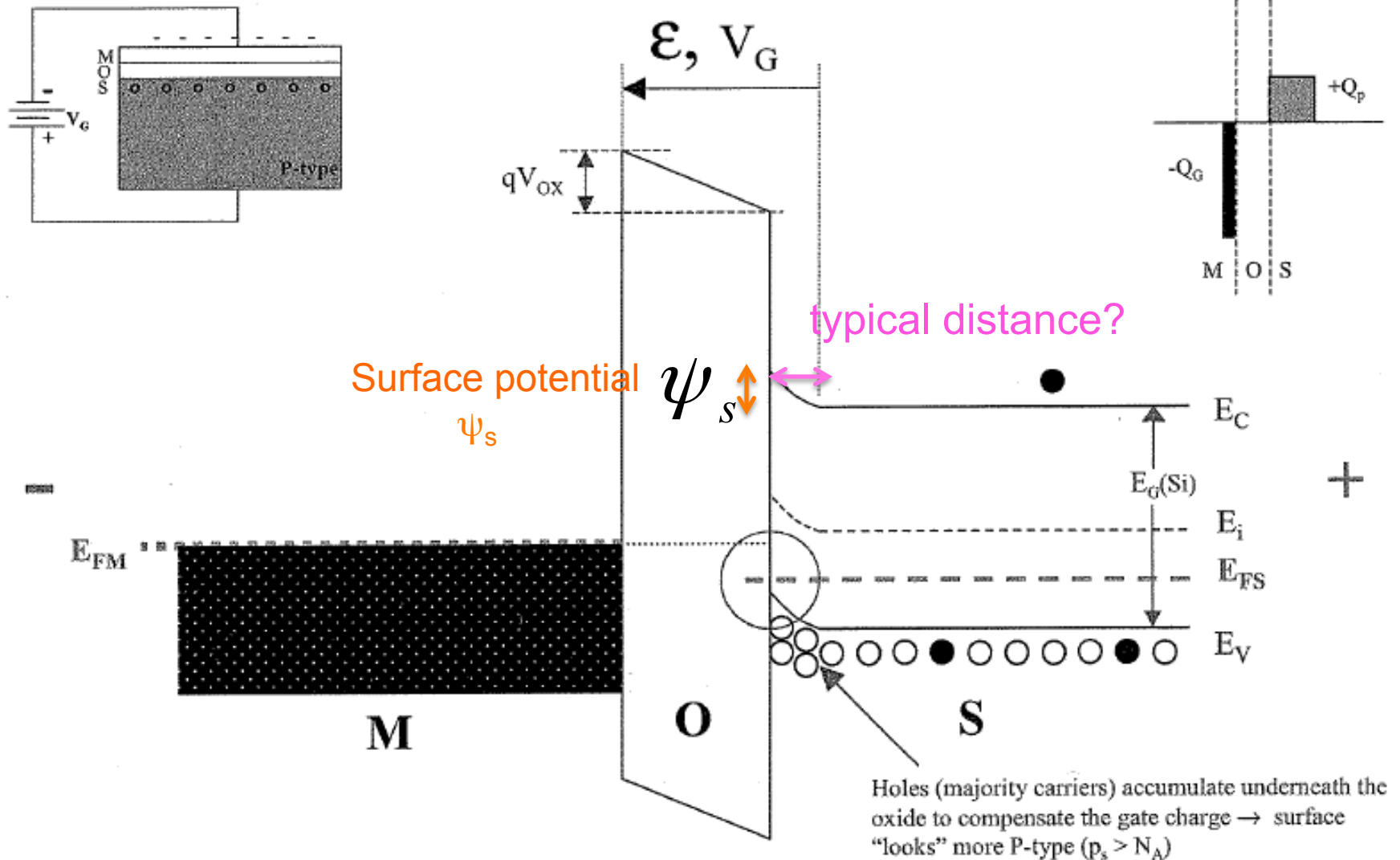


Ideal: metal work function = work function of the semiconductor

Accumulation mode

MOS Capacitor (Ideal) - Band Diagram, Accumulation

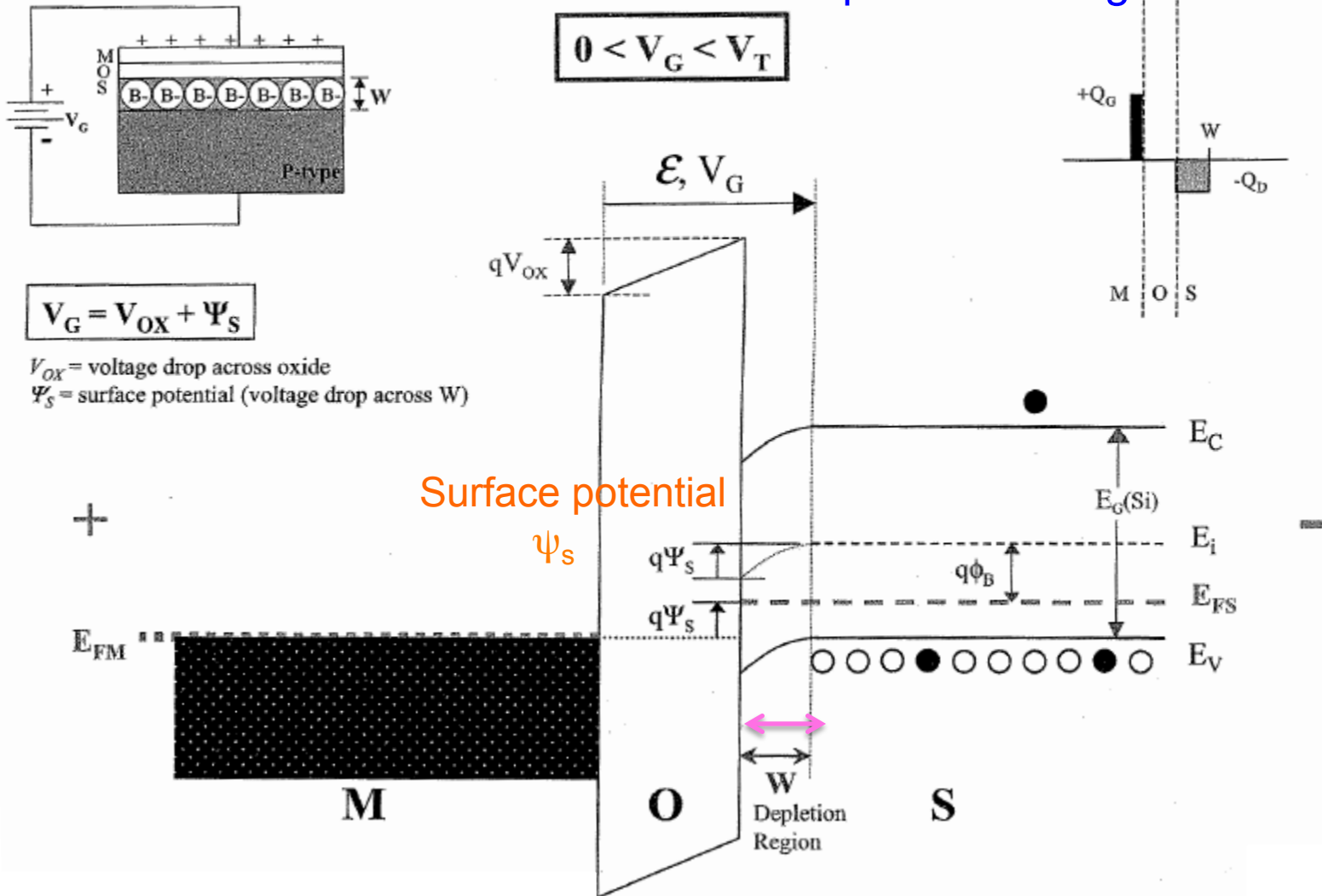
negative voltage at the metal



Depletion mode

MOS Capacitor (Ideal) - Band Diagram, Depletion

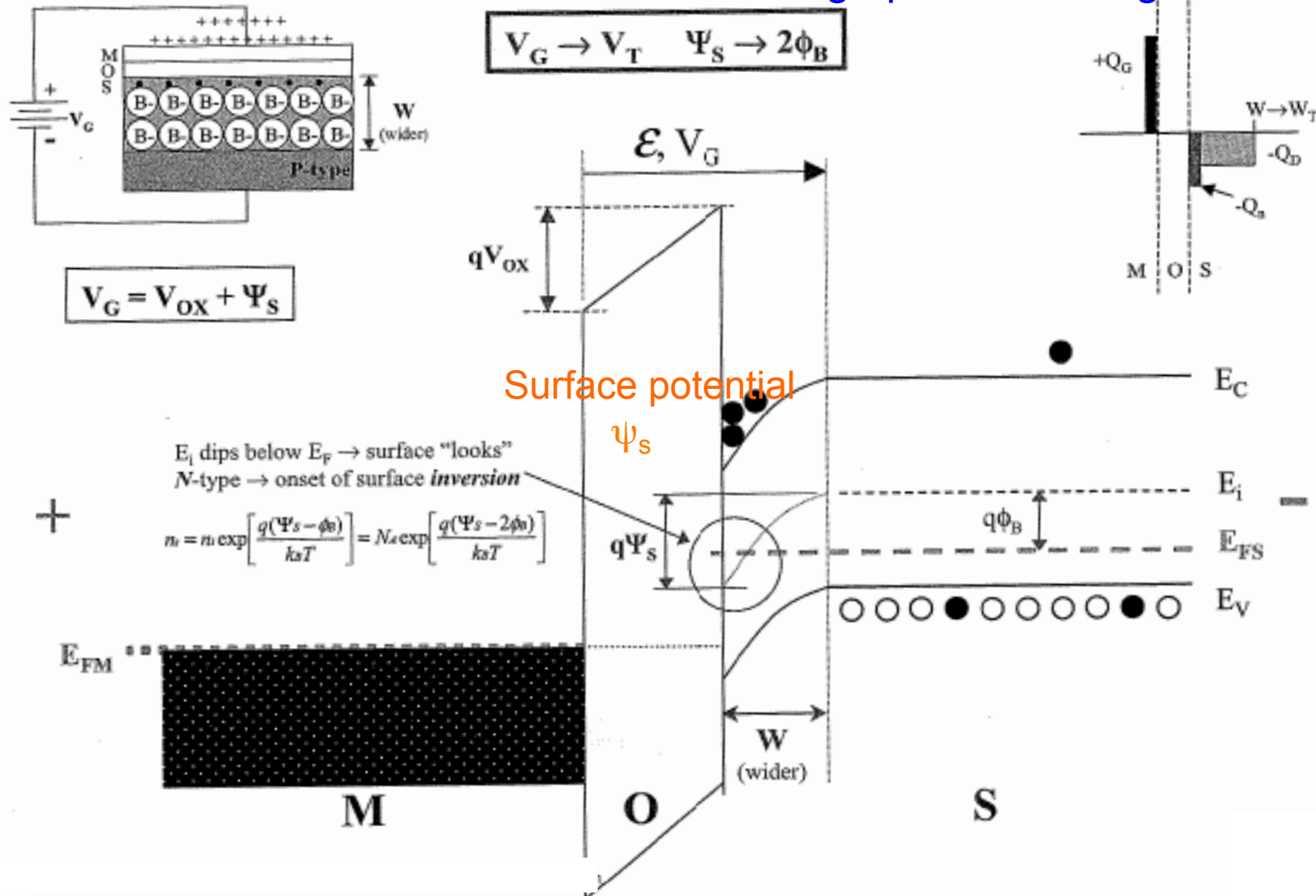
positive voltage at the metal



Inversion mode

MOS Capacitor (Ideal) - Band Diagram, Inversion

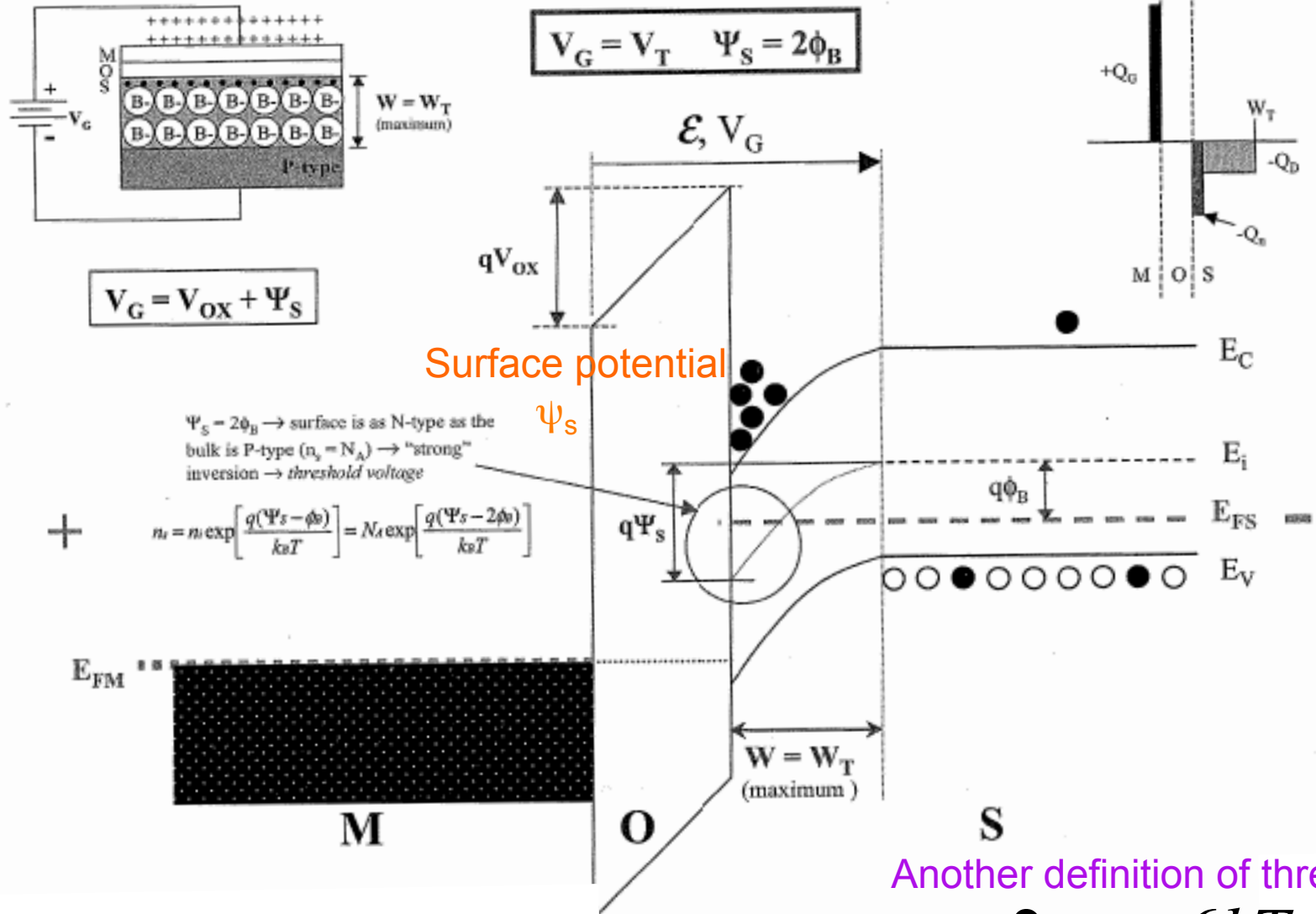
large positive voltage at the metal



Strong Inversion mode

MOS Capacitor (Ideal) - Band Diagram, Strong Inversion (Threshold)

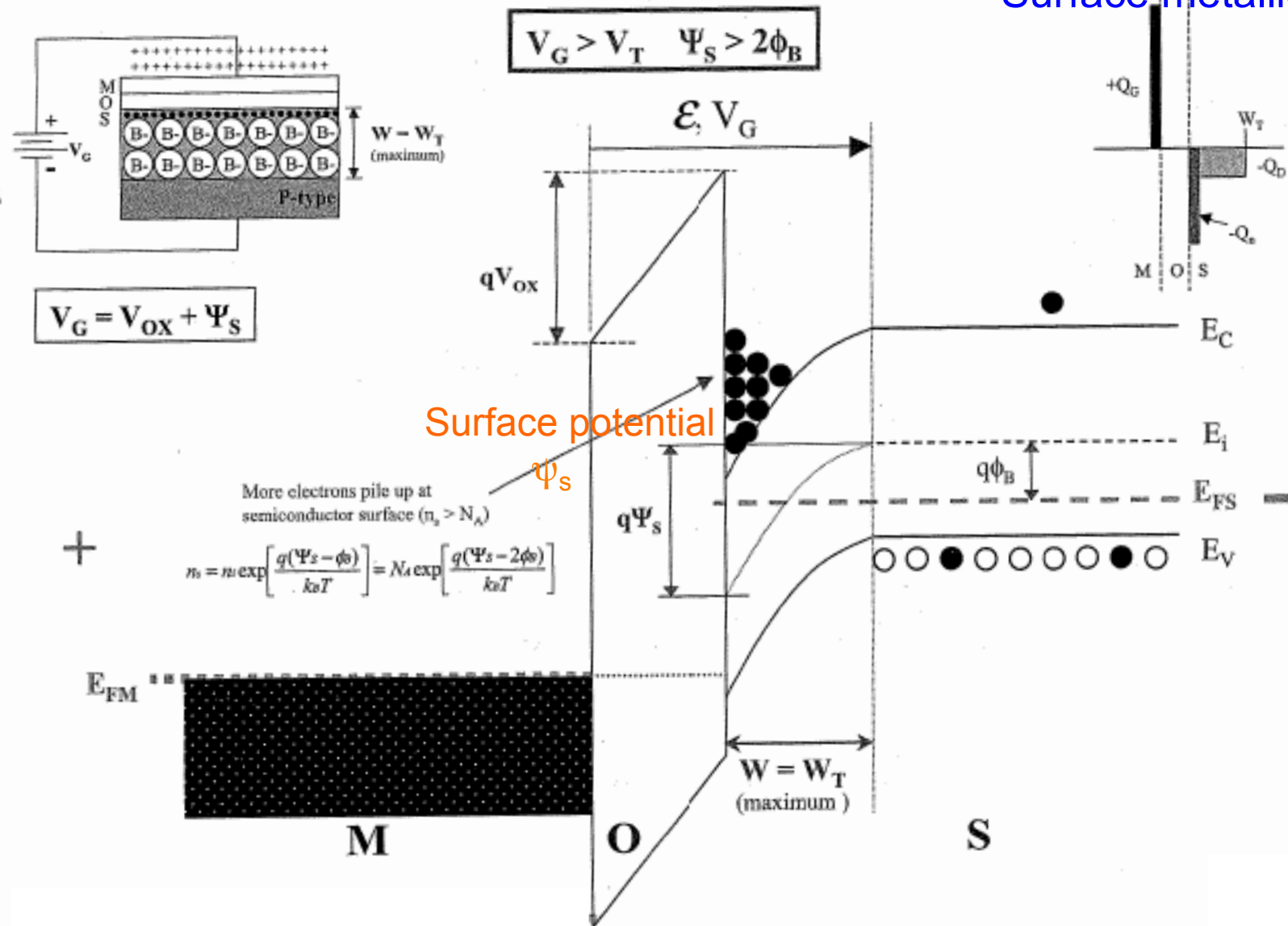
Surface n-type and highly conductive



$$\psi_s = 2\psi_B + 6kT / q$$

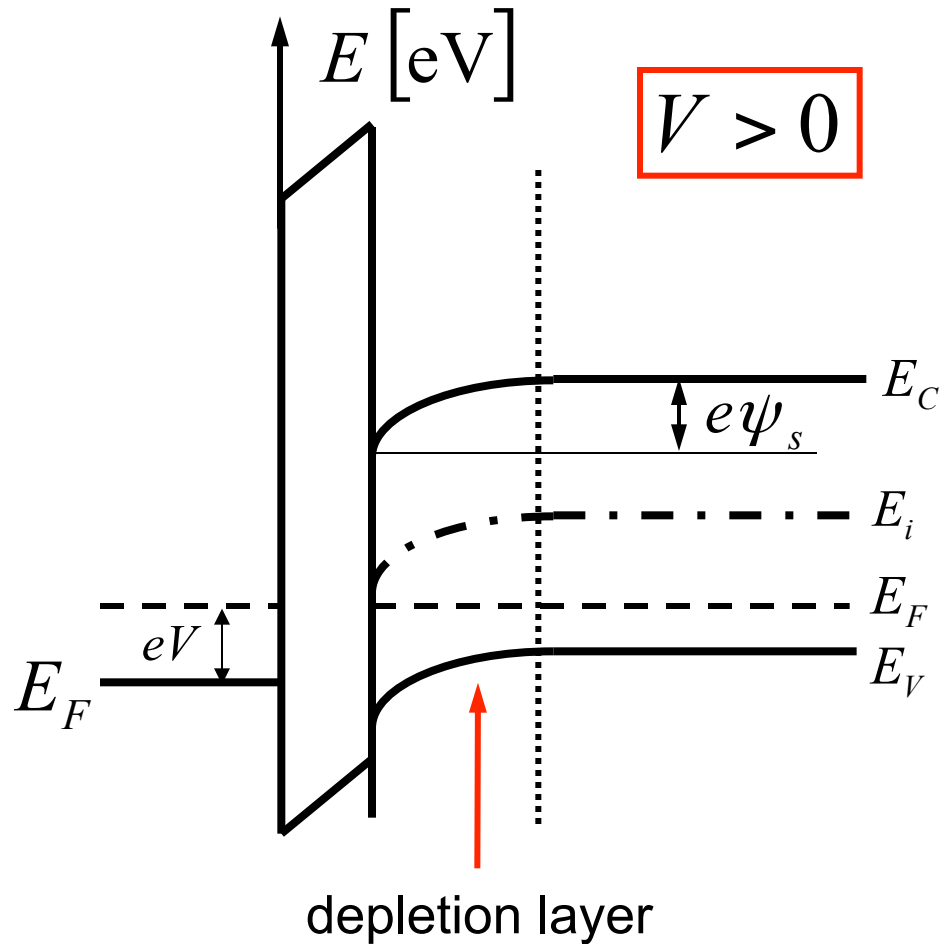
MOS Capacitor (Ideal) - Band Diagram, Beyond Threshold

Surface metallic

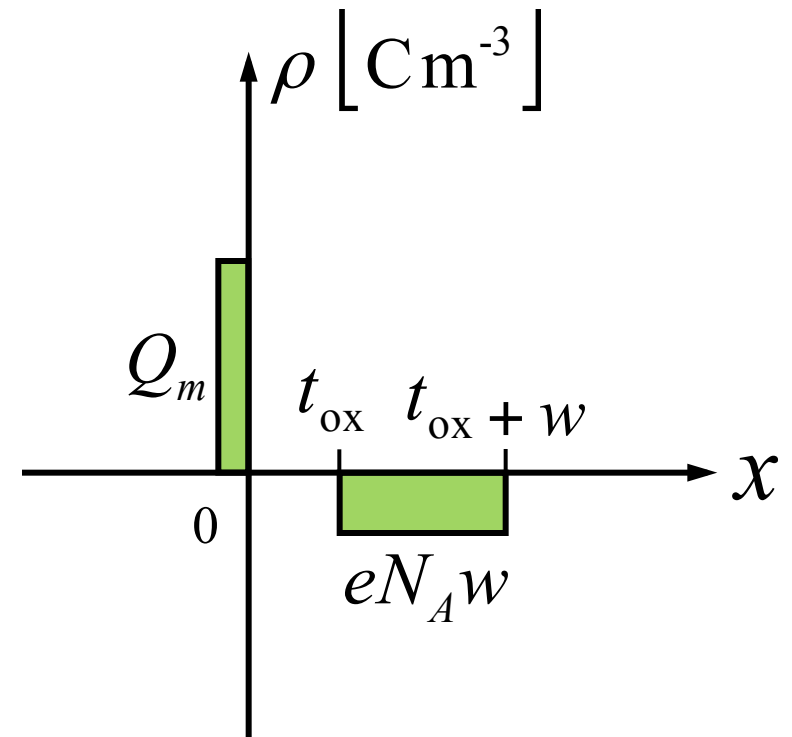


carrier depletion in ideal MOS diode

energy band diagram



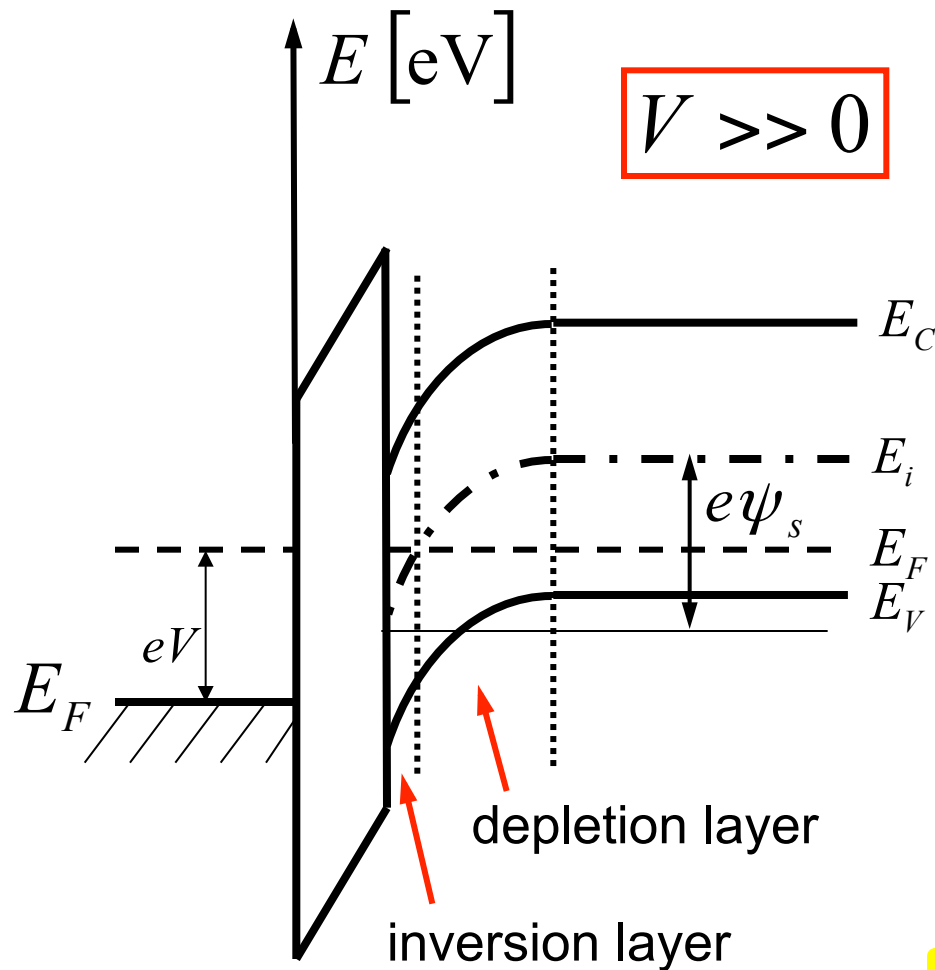
charge distribution



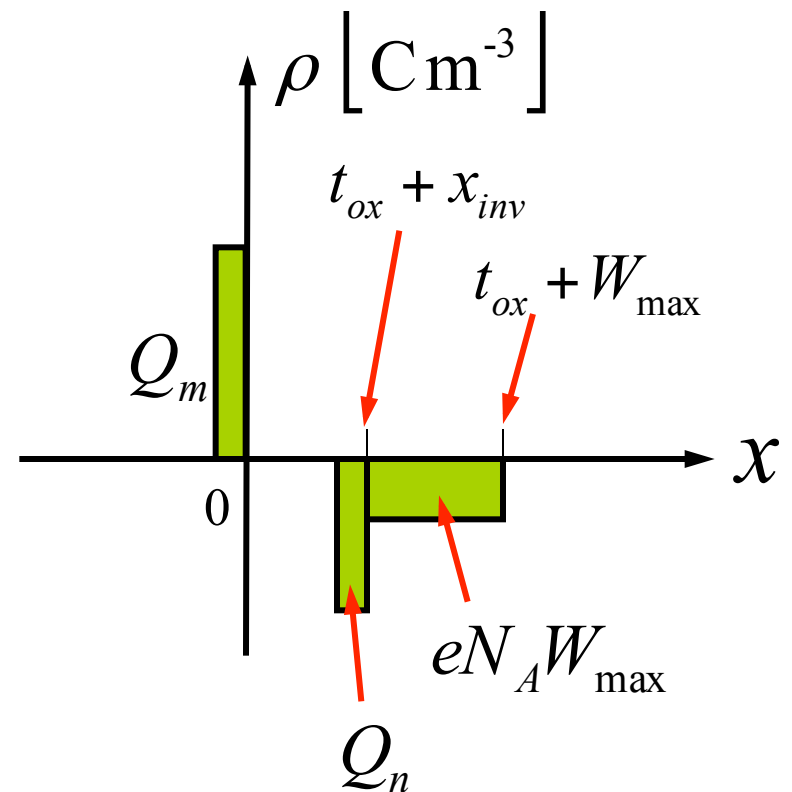
ψ_s Surface potential

Carrier inversion in ideal MOS diode

energy band diagram



charge distribution



ψ_s Surface potential

MOS Capacitor - Useful Equations

MOS capacitor voltage drops (ideal): $V_G = V_{OX} + \Psi_S$

Depletion region width:

$$W = \sqrt{\frac{2\epsilon_s}{qN_A}} \Psi_S \quad \text{P-type} \qquad W = \sqrt{\frac{2\epsilon_s}{qN_D}} \Psi_S \quad \text{N-type}$$

These equations assume the MOS capacitor is in the extrinsic temperature region (e.g. around room temperature).

Bulk potential:

$$\phi_b = \frac{E_i(\text{bulk}) - E_F}{q} = \frac{k_B T}{q} \ln\left(\frac{N_A}{n_i}\right) \quad \text{P-type}$$

$$\phi_b = \frac{E_i(\text{bulk}) - E_F}{q} = -\frac{k_B T}{q} \ln\left(\frac{N_D}{n_i}\right) \quad \text{N-type}$$

Definition of strong inversion (threshold): $\Psi_S = 2\phi_b$ (alternate definition: $\Psi_S = 2\phi_b + 6k_B T/q$)

Maximum depletion region width (occurs at threshold):

$$W_T = \sqrt{\frac{2\epsilon_s}{qN_A}} (2\phi_b) \quad \text{P-type} \qquad W_T = \sqrt{\frac{2\epsilon_s}{qN_D}} (2\phi_b) \quad \text{N-type}$$

Ideal MIS Structure

$$\varphi_{ms} \equiv \varphi_m - (\chi + E_g / 2q - \psi_B) = 0 \quad \text{for } n\text{-type}$$

$$\varphi_{ms} \equiv \varphi_m - (\chi + E_g / 2q + \psi_B) = 0 \quad \text{for } p\text{-type}$$

$$q\psi_B = E_i - E_F$$

Ψ_s given by substrate
(uniform) doping

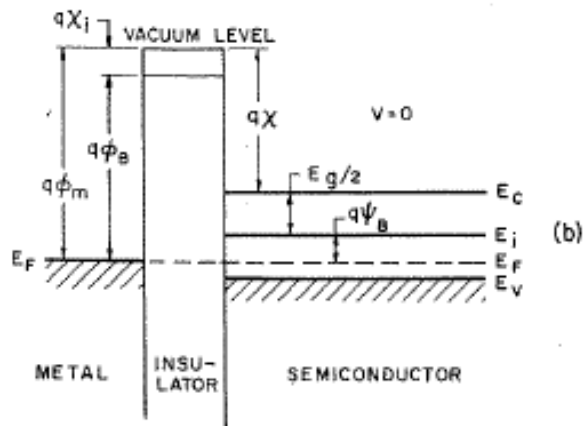
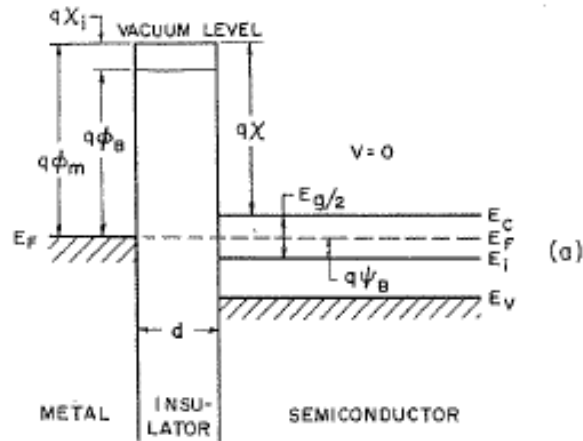


Fig. 2 Energy-band diagrams of ideal MIS diodes at $V = 0$. (a) n -type semiconductor. (b) p -type semiconductor.

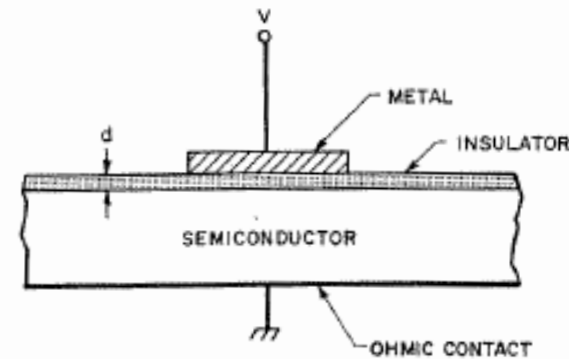


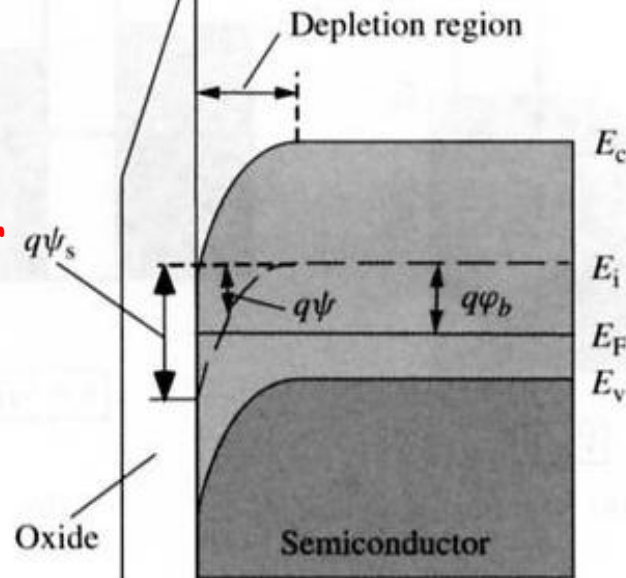
Fig. 1 Metal-insulator-semiconductor (MIS) diode.

- Surface potential ψ_s determines the operation regimes.

$$\phi_b = V_{th} \ln \left(\frac{N_a}{n_i} \right), \quad (1.2)$$

Note: potential vs. energy
(voltage) (band diagram)

In band diagram:
positive potential
makes the band
energy level lower
at metal side.



$0 < \Psi_s < 2\phi_b$
 \Rightarrow depletion and weak inversion
 $\Psi_s = 2\phi_b$
 \Rightarrow strong inversion
 $\Psi_s < 0$
 \Rightarrow accumulation
 $\Psi_s = 0$
 \Rightarrow flat band

Figure 1.4 Band diagram for MOS capacitor in weak inversion ($\phi_b < \psi_s < 2\phi_b$)

$$n_p = n_{p0} \exp(q\psi/kT) = n_{p0} \exp(\beta\psi)$$

$$p_p = p_{p0} \exp(-q\psi/kT) = p_{p0} \exp(-\beta\psi)$$

where n_{p0} equilibrium minority carriers
 where p_{p0} equilibrium majority carriers
 determined by the substrate doping

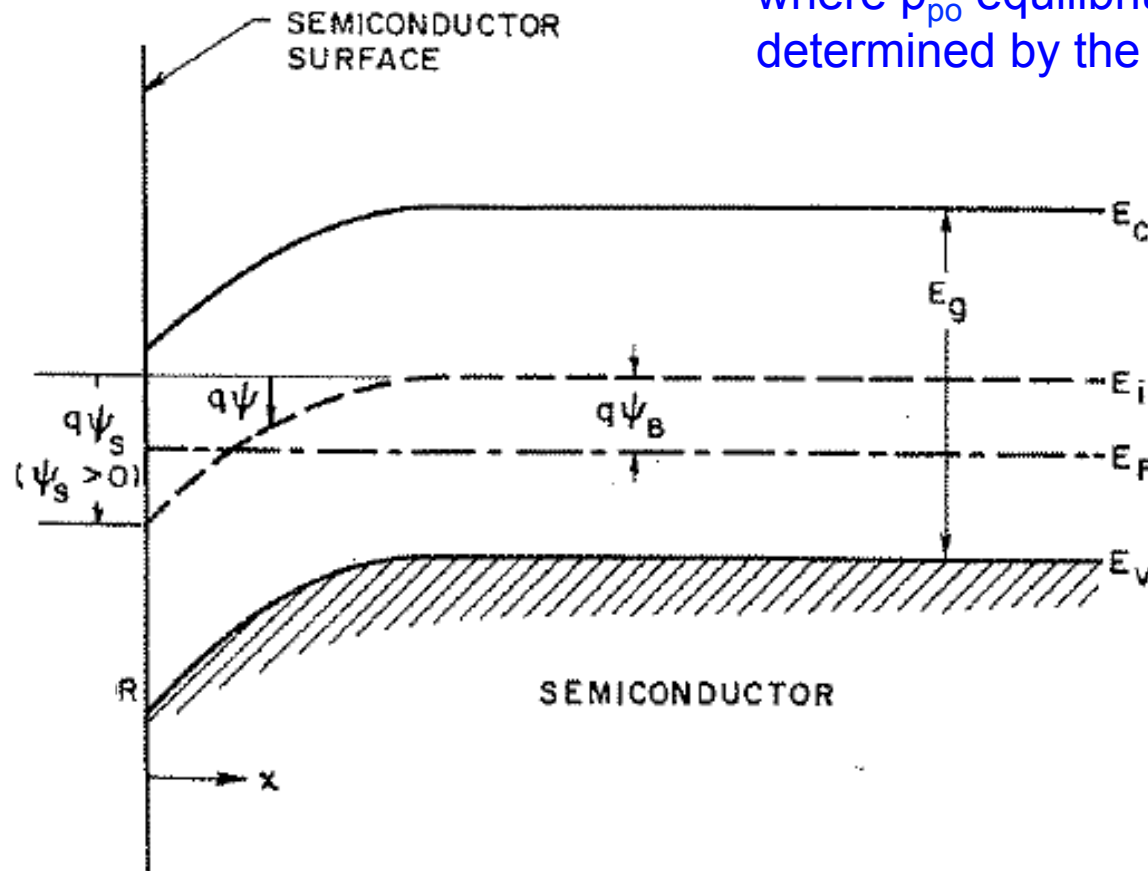


Fig. 4 Energy-band diagram at the surface of a p-type semiconductor. The potential ψ , defined as zero in the bulk, is measured with respect to the intrinsic Fermi level E_i . The surface potential ψ_s is positive as shown. (a) Accumulation occurs when $\psi_s < 0$. (b) Depletion occurs when $\psi_B > \psi_s > 0$. (c) Inversion occurs when $\psi_s > \psi_B$.

➤ Potential Distribution: Poisson equation

At the surface:

$$p_s = N_a \exp(-\psi_s / V_{th})$$

$$n_s = \frac{n_i^2}{p_s} = n_{po} \exp(\psi_s / V_{th})$$

In the bulk :

$$p(x) = N_a \exp(-\psi(x) / V_{th})$$

$$n(x) = \frac{n_i^2}{p(x)} = n_{po} \exp(\psi(x) / V_{th})$$

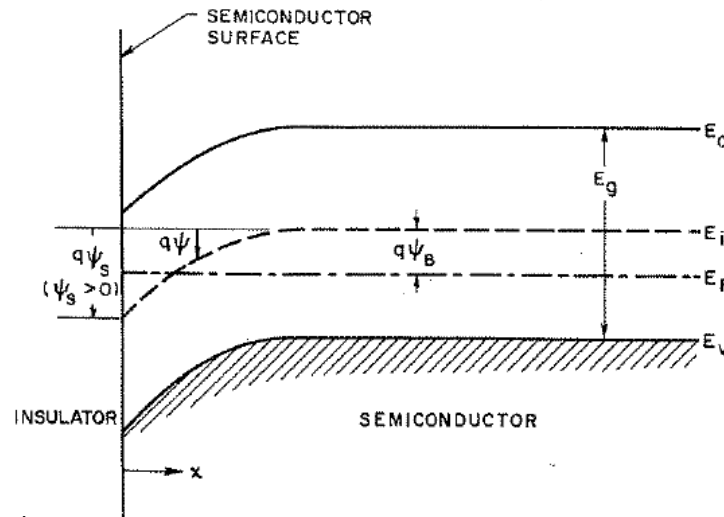
$\psi(x)$ also satisfies the Poisson's equation :

that is,

$$\frac{d^2 \psi(x)}{dx^2} = - \frac{p(x) - n(x) - N_a^-}{\epsilon_s}$$

where

$$\psi(\infty) = 0.$$



$$\beta = 1/kT = V_{th}$$

Exact solution of Poisson equation for constant substrate doping

$$\frac{d^2\psi}{dx^2} = -\frac{\rho}{\epsilon_s} = \frac{q(N_D^+ - N_A^- + p_p - n_p)}{\epsilon_s}$$

$$N_D^+ - N_A^- = n_{po} - p_{po}$$

$$p_p - n_p = p_{po} \exp(-\beta\psi) - n_{po} \exp(\beta\psi)$$

$$\frac{d^2\psi}{dx^2} = -\frac{q}{\epsilon_s} [p_{po}(\exp(-\beta\psi) - 1) - n_{po}(\exp(\beta\psi) - 1)] \quad \text{multiply both sides by } 2d\psi/dx$$

$$\int_0^{\partial\psi/\partial x} \left(\frac{\partial\psi}{\partial x}\right) d\left(\frac{\partial\psi}{\partial x}\right) = -\frac{q}{\epsilon_s} \int_0^\psi [p_{po}(\exp(-\beta\psi) - 1) - n_{po}(\exp(\beta\psi) - 1)]$$

$$E_s^2 = \left(\frac{2kT}{q}\right)^2 \left(\frac{qp_{po}\beta}{2\epsilon_s}\right) [(\exp(-\beta\psi_s) + \beta\psi_s - 1) + \frac{n_{po}}{p_{po}}(\exp(\beta\psi_s) - \beta\psi_s - 1)]$$

Mathematical Addendum: Integration by substitution

$$2 \cdot \frac{d\psi}{dx} \cdot \frac{d^2\psi}{dx^2} = \frac{d}{dx} \left(\frac{d\psi}{dx} \right)^2$$

$$d \left(\frac{d\psi}{dx} \right)^2 = F(\psi) \cdot 2 \cdot \frac{d\psi}{dx}$$

$$\frac{d}{dx} \left(\frac{d\psi}{dx} \right)^2 = F(\psi) \cdot 2 \cdot d\psi$$

$$2 \cdot \frac{d\psi}{dx} d \left(\frac{d\psi}{dx} \right) = F(\psi) \cdot 2 \cdot d\psi$$

$$\frac{d\psi}{dx} d \left(\frac{d\psi}{dx} \right) = F(\psi) d\psi$$

$$\int_0^{d\psi/dx} \frac{d\psi}{dx} d \left(\frac{d\psi}{dx} \right) = \int_0^{\psi} F(\psi) d\psi$$

$$L_D = \sqrt{\frac{\epsilon_s}{q p_{po} \beta}}$$

Debye length for holes (p-type substrate)

$$F\left(\beta\psi, \frac{n_{po}}{p_{po}}\right) = [(\exp(-\beta\psi) + \beta\psi - 1) + \frac{n_{po}}{p_{po}} (\exp(\beta\psi) - \beta\psi - 1)]^{1/2}$$

for $\psi = \psi_s$

Surface potential

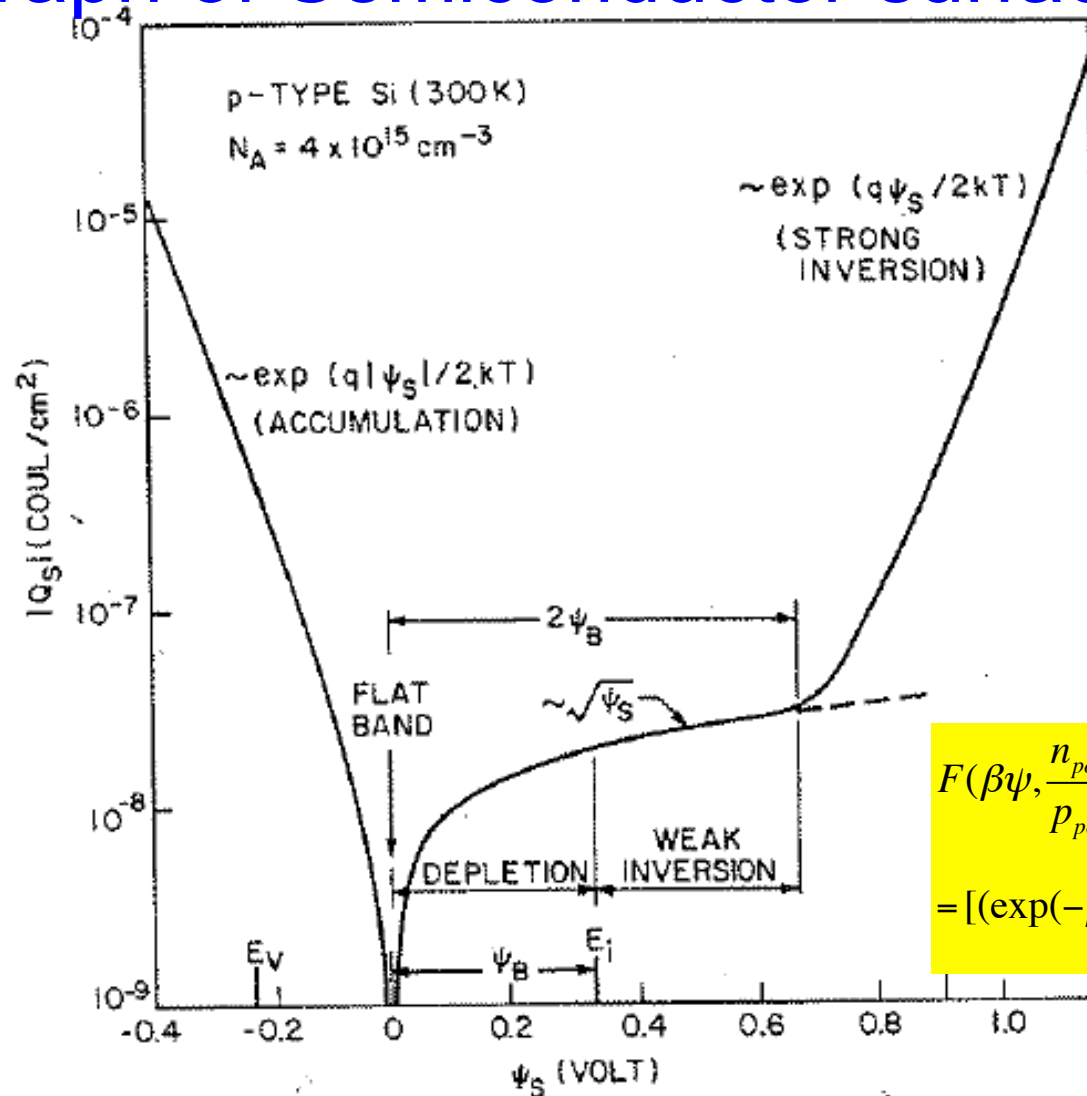
$$E_s = \pm \frac{\sqrt{2}}{\beta L_D} F\left(\beta\psi_s, \frac{n_{po}}{p_{po}}\right)$$

Important equation; it relates the surface potential ψ_s to the surface field E_s .

$$Q_s = -\epsilon_s E_s = \pm \frac{\epsilon_s \sqrt{2}}{\beta L_D} F\left(\beta\psi_s, \frac{n_{po}}{p_{po}}\right)$$

From the surface field E_s we can calculate the surface charge Q_s in the semiconductor.

Graph of Semiconductor surface charge Q_s .

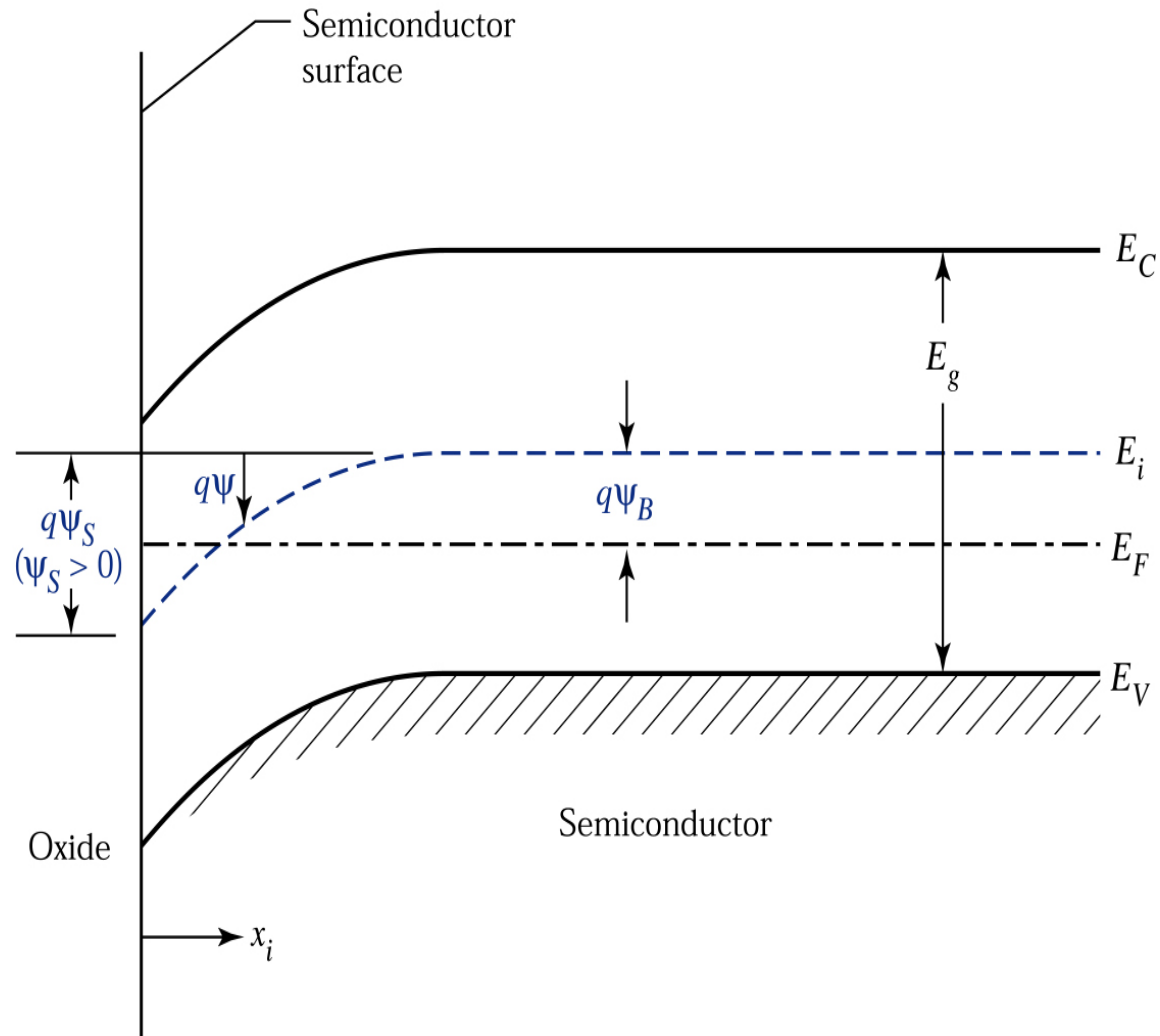


$$F\left(\beta\psi, \frac{n_{po}}{p_{po}}\right) =$$

$$= \left[(\exp(-\beta\psi) + \beta\psi - 1) + \frac{n_{po}}{p_{po}} (\exp(\beta\psi) - \beta\psi - 1) \right]^{1/2}$$

Fig. 5 Variation of space-charge density in the semiconductor as a function of the surface potential ψ_s for a p-type silicon with $N_A = 4 \times 10^{15} \text{ cm}^{-3}$ at room temperature; ψ_B is the potential difference between the Fermi level and the intrinsic level of the bulk semiconductor. (After Garrett and Brattain, Ref. 13.)

strong inversion condition



surface potential required for strong inversion is:

$$\psi_S(\text{inv}) \cong 2\psi_B = \frac{2kT}{e} \ln\left(\frac{N_A}{n_i}\right)$$

strong inversion is defined as conditions under which the potential E_i is as much below E_F as it is above E_F in the bulk

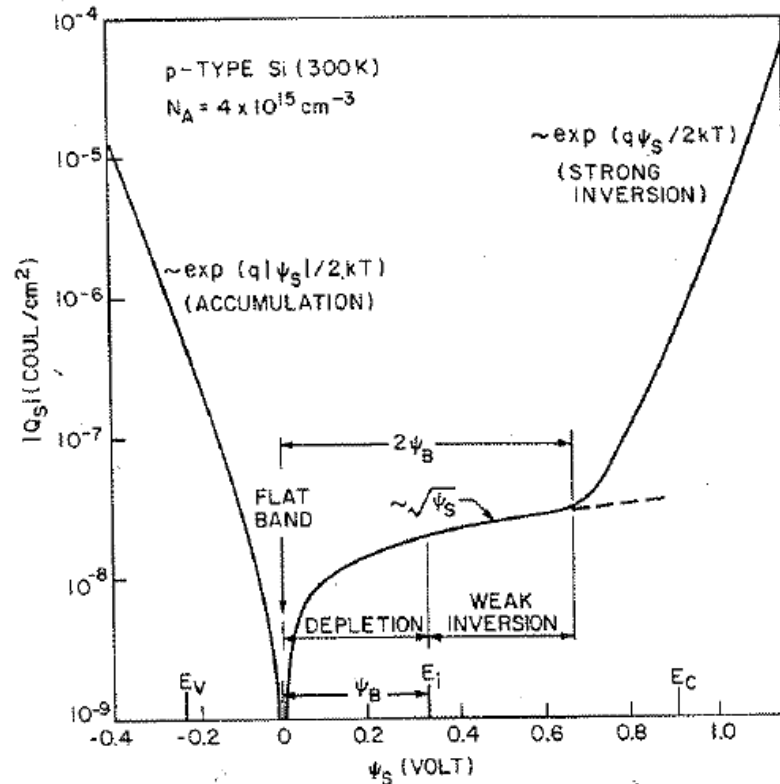


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$$\psi_s(\text{inv}) \cong 2\psi_B = \frac{2kT}{q} \ln\left(\frac{N_A}{n_i}\right)$$

Differential capacitance
of the semiconductor layer

flat – band

for $\psi_s = 0$

$$C_D \equiv \frac{\partial Q_s}{\partial \psi_s} = \frac{\epsilon_s}{L_D \sqrt{2}} \frac{[1 - (\exp(-\beta\psi_s) + \frac{n_{po}}{p_{po}} (\exp(\beta\psi_s) - 1))]}{F(\beta\psi_s, \frac{n_{po}}{p_{po}})}$$

$$C_D(\text{flat – band}) = \epsilon_s / L_D \quad \text{another interpretation of Debye length}$$

Summary of the analysis so far:

metal semiconductor

$$Q_M = Q_n + qN_A W = Q_s$$

electric field in dielectric electric surface field in semiconductor

$$\epsilon_i E_i = \epsilon_s E_s$$

total applied voltage voltage drop across dielectric + band bending in semiconductor

$$V = V_i + \psi_s$$

$$V_i = E_i \cdot d = \frac{|Q_s| \cdot d}{\epsilon_i} \left(\equiv \frac{|Q_s|}{C_i} \right)$$

$$C_i = \frac{\epsilon_i}{d}$$

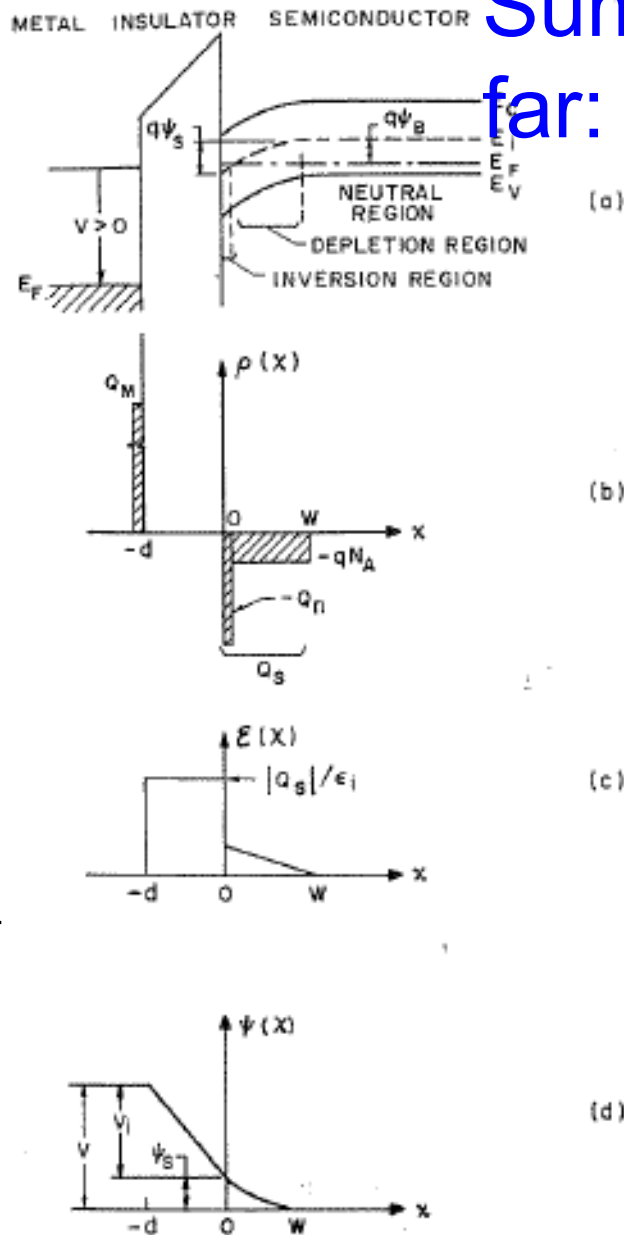


Fig. 6 (a) Band diagram of an ideal MIS diode. (b) Charge distribution under inversion condition. (c) Electric field distribution. (d) Potential distribution.

Threshold Voltage

$$V = V_i + \psi_s$$

$$Q_M = Q_n + qN_A W = Q_s$$

$$V_i = E_i \cdot d = \frac{|Q_s| \cdot d}{\epsilon_i} \left(\equiv \frac{|Q_s|}{C_i} \right)$$

$$\epsilon_i E_i = \epsilon_s E_s$$

$$V_G = \psi_s + \frac{|Q_s|}{C_i} = \psi_s + \frac{|Q_s(\psi_s)|}{C_i}$$

$$V_T \quad \text{when} \quad \psi_s = 2\psi_B$$

$$V_T = \frac{|Q_s(2\psi_B)|}{C_i} + 2\psi_B$$

Threshold Voltage defined as the voltage at which the band bending in semiconductor is equal to $2 \psi_B$.

* As $V_G = V_T \rightarrow \psi_s = 2\psi_b$

Which V_T is called as the threshold voltage.

* The equivalent electric field at the interface becomes $E_s = -Q_s/\epsilon_s = \sqrt{(4qN_a\psi_B/\epsilon_s)}$

Threshold Voltage for $V_{FB} \neq 0$

Since electric field flux continuity at the interface

$$\epsilon_s E_s = \epsilon_i E_i$$

Assume the insulator causes a voltage drop $E_i d_i$,

where d_i is the thickness of the dielectric layer;

$$\Rightarrow (V_{GB} - E_i d_i - V_{FB}) = \Psi_s$$

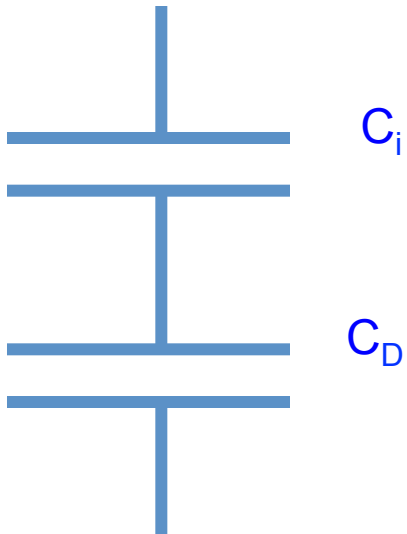
$$\Rightarrow V_{GB} = V_{FB} + \Psi_s + (\epsilon_s E_s)/C_{ox}$$

Where C_{ox} is the insulator capacitance per unit area
and

$$Q_s = - \epsilon_s E_s$$

Total capacitance of MOS diode

a **series combination** of the oxide capacitance and the semiconductor depletion-layer capacitance



$$C = \frac{C_i C_D}{(C_i + C_D)}$$

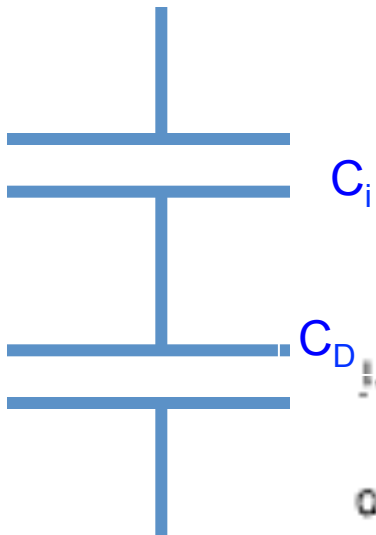
$$C_i = \frac{\epsilon_0 \epsilon_{ox}}{t_{ox}}$$

$$C_D = \frac{\epsilon_0 \epsilon_s}{W}$$

$$\psi_s = \frac{e N_A W^2}{2 \epsilon_0 \epsilon_s}$$

$$\frac{C}{C_i} = \frac{1}{1 + \sqrt{\frac{2 \epsilon_0 \epsilon_{ox}^2 \psi_s}{e N_A \epsilon_s t_{ox}^2}}}$$

Total capacitance as a function of voltage



$$C = \frac{C_i C_D}{C_i + C_D}$$

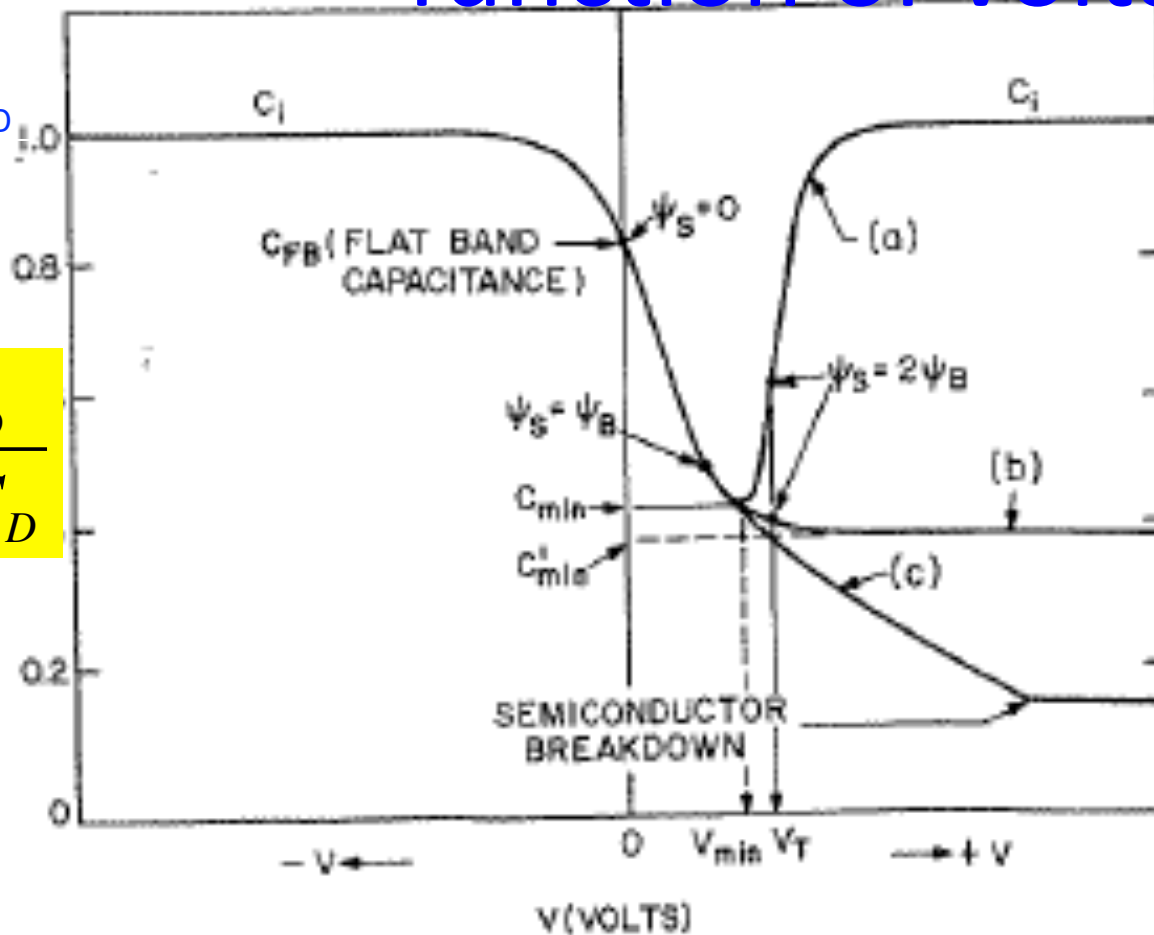


Fig. 7 MIS capacitance-voltage curves. (a) Low frequency. (b) High frequency. (c) Deep depletion. (After Grove et al., Ref. 16.)

$$C_{FB}(\psi_s = 0) = \frac{\epsilon_i}{d + (\epsilon_i / \epsilon_s) L_D}$$

High frequency and deep depletion curves

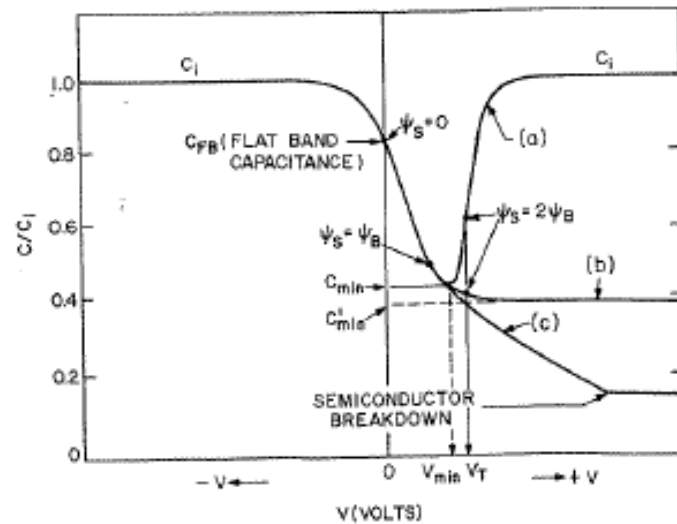


Fig. 7 MIS capacitance-voltage curves. (a) Low frequency. (b) High frequency. (c) Deep depletion. (After Grove et al., Ref. 16.)

Normal curve - increase of C past V_T depends on the electron ability to follow the applied signal. Happens only at low enough frequency (5-100 Hz) when recombination-generation rates can keep up with the signal variations.

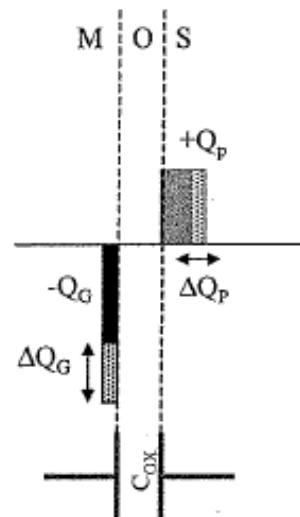
At high frequency the recombination-generation rates are too slow to change the carriers.

Deep depletion happens under pulse condition.

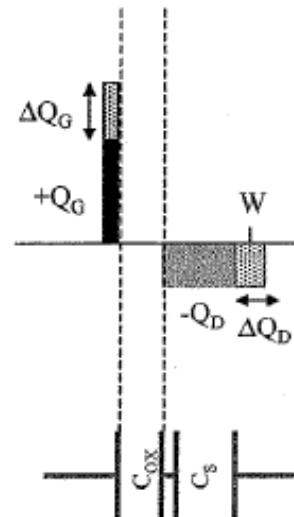
One applies a large voltage abruptly such that there is no enough time for the inversion channel to form due to the thermal generation.

MOS Capacitor - Qualitative Description of the C-V (cont.)

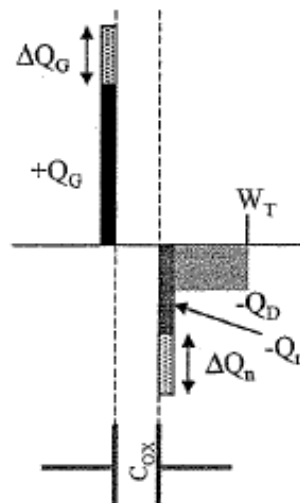
(a)
accumulation



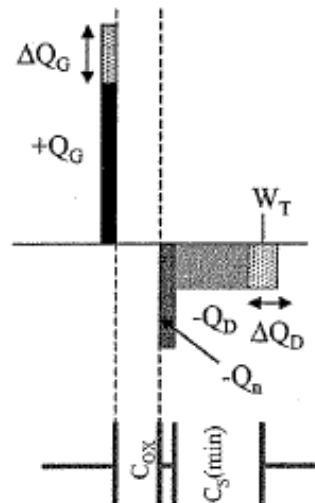
(b)
depletion



(c)
inversion
(low-frequency)

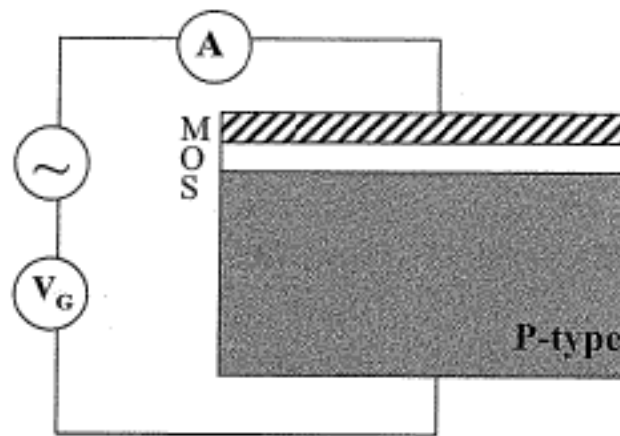


(d)
inversion
(high-frequency)

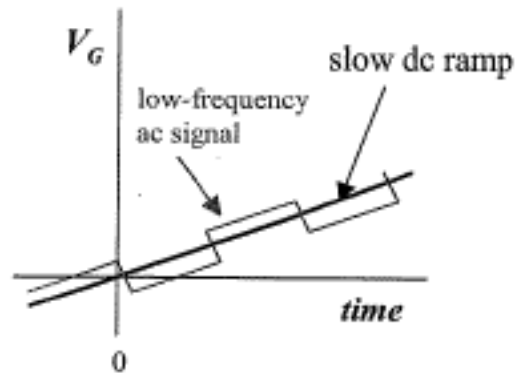


MOS Capacitor (Ideal) - AC Behavior & The C-V Curve

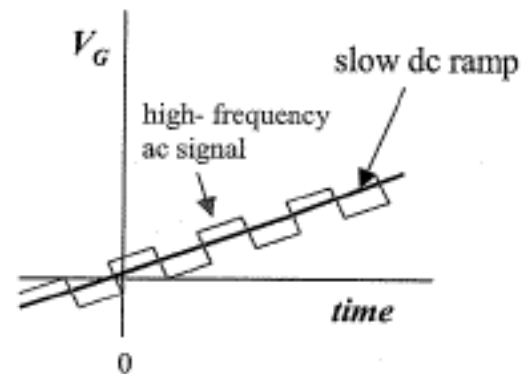
The C-V Test:



$$C = \frac{dQ}{dV}$$

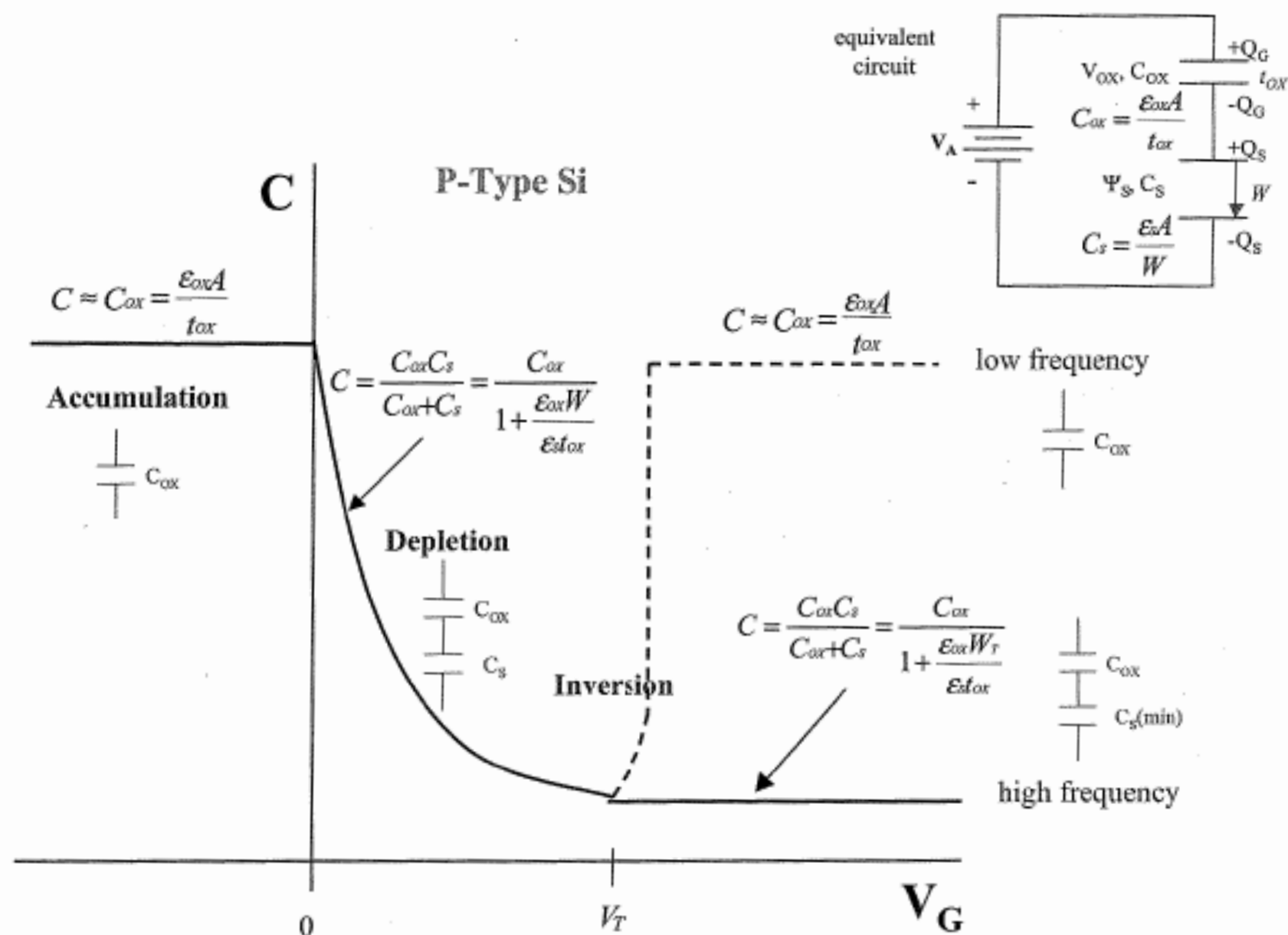


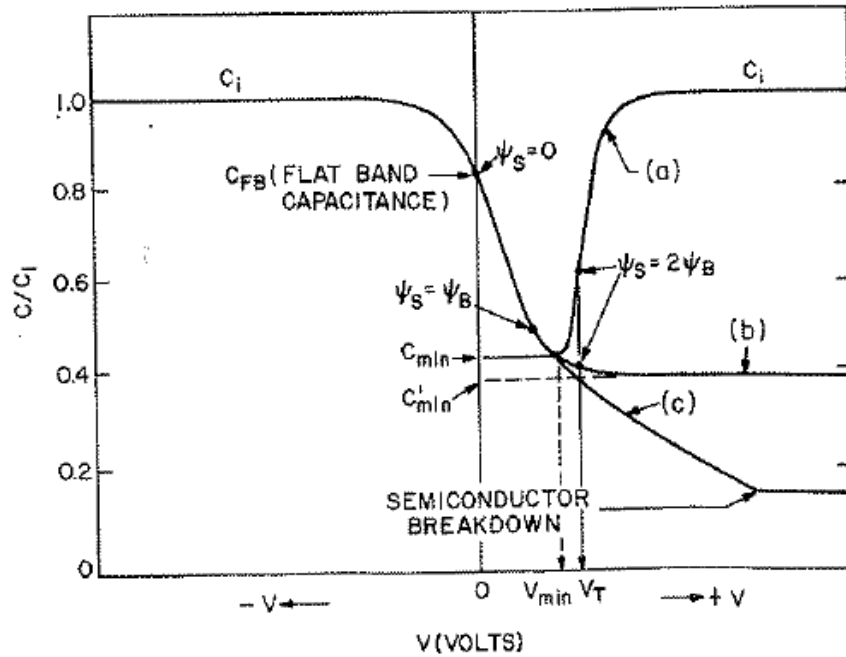
Low-Frequency Test



High-Frequency Test

MOS Capacitor (Ideal) - The C-V Characteristic





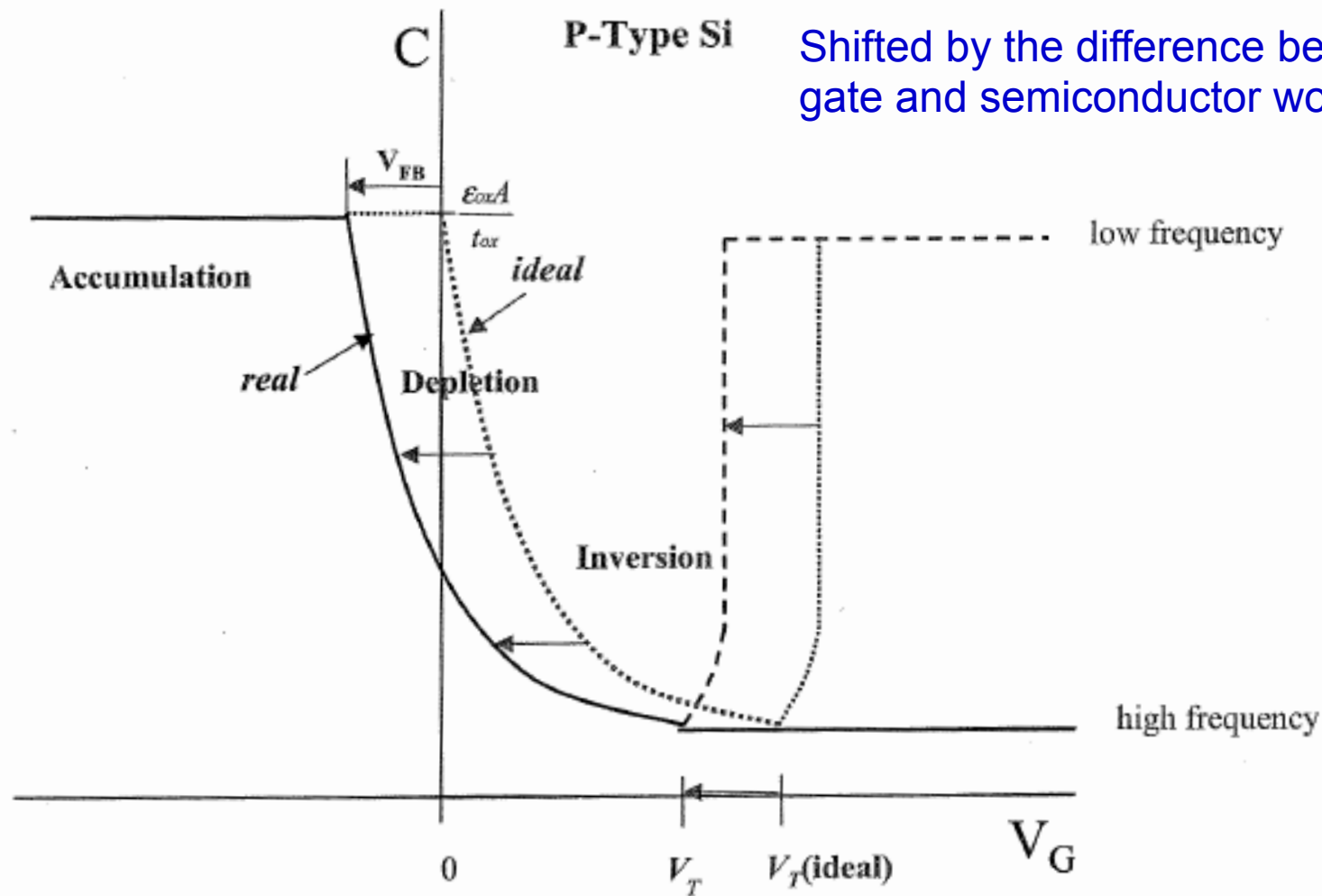
$$C'_{\min} = \frac{\epsilon_i}{d + (\epsilon_i / \epsilon_s) W_{\max}}$$

$$C_{FB}(\psi_s = 0) = \frac{C_i \times C_D}{C_i \times C_D} = \frac{\frac{\epsilon_i}{d} \times \frac{\epsilon_d}{L_D}}{\frac{\epsilon_i}{d} + \frac{\epsilon_d}{L_D}} = \frac{\epsilon_i}{d + (\epsilon_i / \epsilon_s) L_D}$$

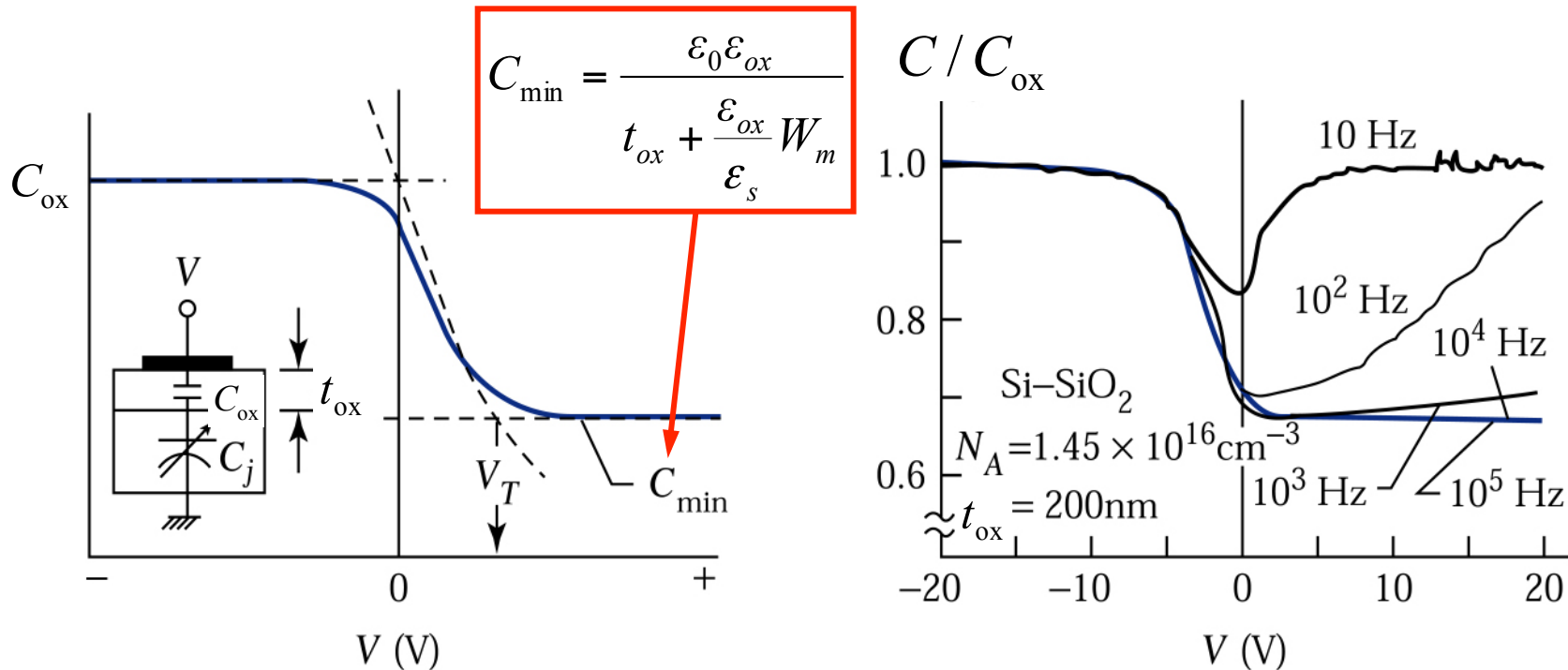
$$W_{\max} = \sqrt{\frac{2\epsilon_s \psi_s(inv)}{\epsilon_s N_A}} = \sqrt{\frac{4kT\epsilon_s \ln(N_A / n_i)}{q^2 N_A}}$$

$$V_T(inv) = V_i + \psi_s = \frac{Q_s}{C_i} + 2\psi_B = \frac{\sqrt{4\epsilon_s \psi_B N_A}}{C_i} + 2\psi_B$$

***Real* MOS Capacitor - C-V Characteristic Revisited**



MOS diode capacitance realistic measurements



Semiconductor Devices, 2/E by S. M. Sze
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Possibility to determine the thermal generation rate of carriers in a semiconductor.

MOS diode capacitance - comment on deep depletion

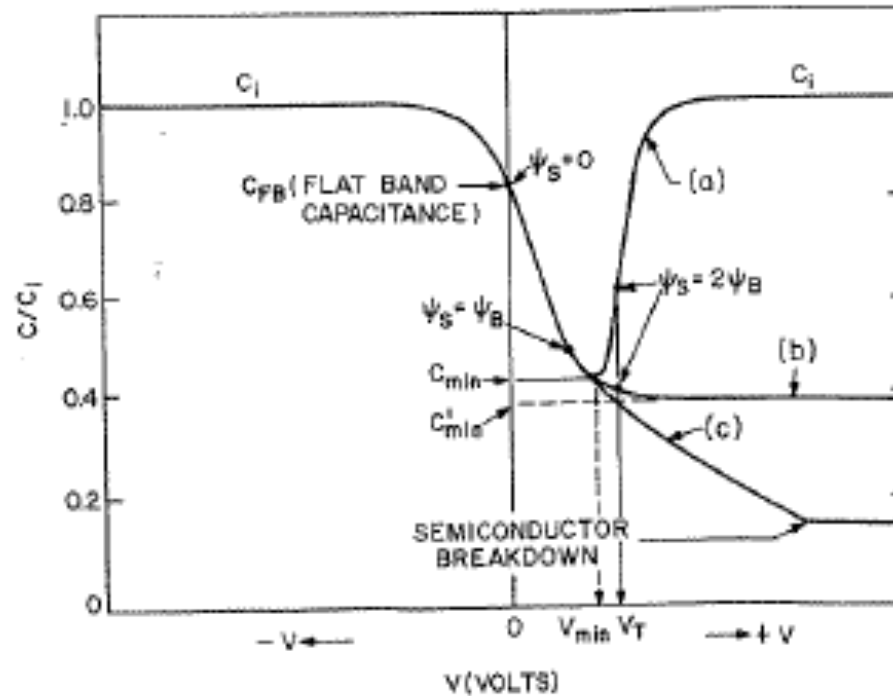


Fig. 7 MIS capacitance-voltage curves. (a) Low frequency. (b) High frequency. (c) Deep depletion. (After Grove et al., Ref. 16.)

When V_G and the small-signal measuring voltage vary at a faster rate that can be accommodated by G-R in the surface depletion region (see curve (c) in the Fig.7, the silicon goes into “deep depletion”. Since inversion layer cannot form, the depletion region becomes wider than W_{max} . The generation of carriers increases as the depletion layer widens, and so the deep depletion curve is frequently observed to relax to the high frequency curve at higher biases.

threshold voltage

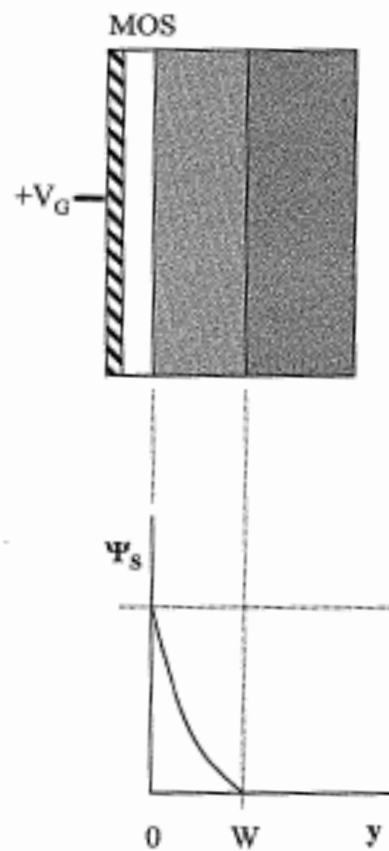
$$W_m \cong \sqrt{\frac{2\epsilon_{ox}\epsilon_S(2\psi_B)}{eN_A}}$$
$$V = V_{ox} + \psi_s$$
$$\psi_s(\text{inv}) \cong 2\psi_B$$
$$V_{th} = \frac{eN_A W_m}{C_{ox}} + \psi_s(\text{inv})$$
$$V_{th} \cong \frac{\sqrt{2\epsilon_0\epsilon_S eN_A(2\psi_B)}}{C_{ox}} + 2\psi_B$$

when strong inversion occurs, the width of the depletion region will not increase with a further increase in applied voltage – this condition takes place at the threshold voltage, when $\psi_s = \psi_s(\text{inv})$

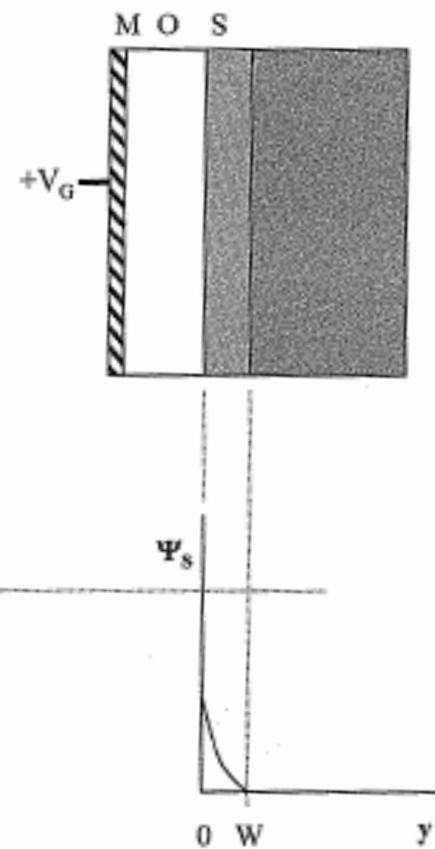
MOS Capacitor - Surface Potential & Gate Ox Thickness

$$V_G = V_{OX} + \Psi_s$$

Thinner Oxide

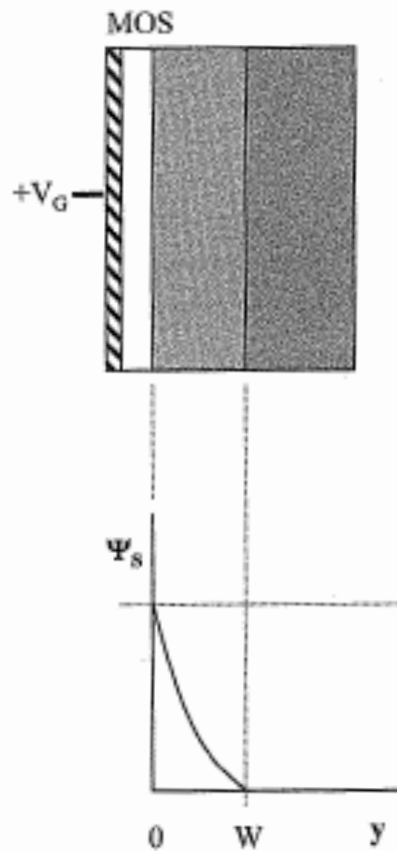


Thicker Oxide

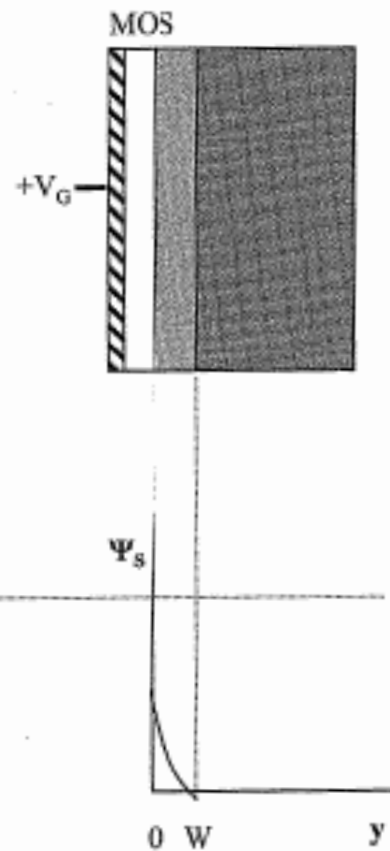


MOS Capacitor - Surface Potential & Doping

Lighter Doping



Heavier Doping



$$V_G = V_{OX} + \Psi_s$$

$$Q_G = -Q_D$$

$$Q_D = qAN_AW$$

MOS Capacitor (Ideal) - Threshold Voltage Calculation

Threshold Voltage

P-Type MOS Capacitor

$$V_T = 2|\phi_B| + \frac{\sqrt{2\epsilon_s q N_A |2\phi_B|}}{C'_{ox}}$$

$$\text{where } \phi_B = \frac{k_B T}{q} \ln\left(\frac{p}{n_i}\right)$$

$p \approx N_A$ for extrinsic temperature region (e.g. room temp.)

$$C'_{ox} = \frac{\epsilon_{ox}}{t_{ox}} \quad (\text{gate capacitance per unit area})$$

N-Type MOS Capacitor

$$V_T = 2|\phi_B| - \frac{\sqrt{2\epsilon_s q N_D |2\phi_B|}}{C'_{ox}}$$

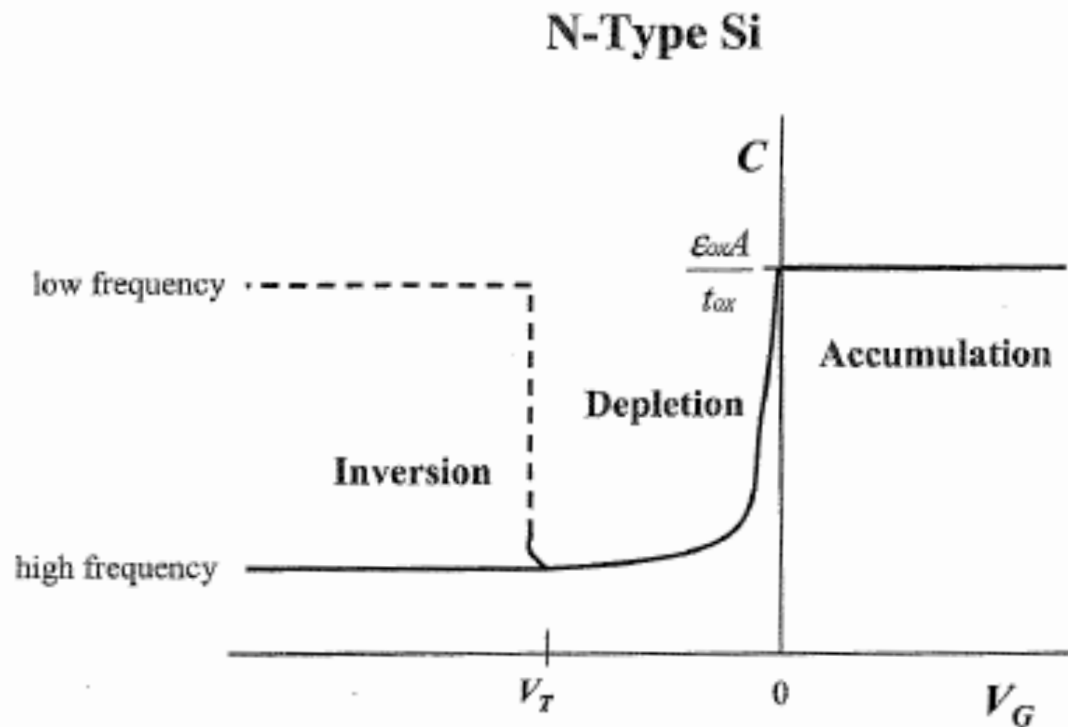
$$\text{where } \phi_B = \frac{k_B T}{q} \ln\left(\frac{n}{n_i}\right)$$

$n \approx N_D$ for extrinsic temperature region (e.g. room temp.)

$$C'_{ox} = \frac{\epsilon_{ox}}{t_{ox}} \quad (\text{gate capacitance per unit area})$$

The MOS capacitor for the n-type Si is analogous to p-type Si

MOS Capacitor - *N-Type Si* at a Glance (cont.)

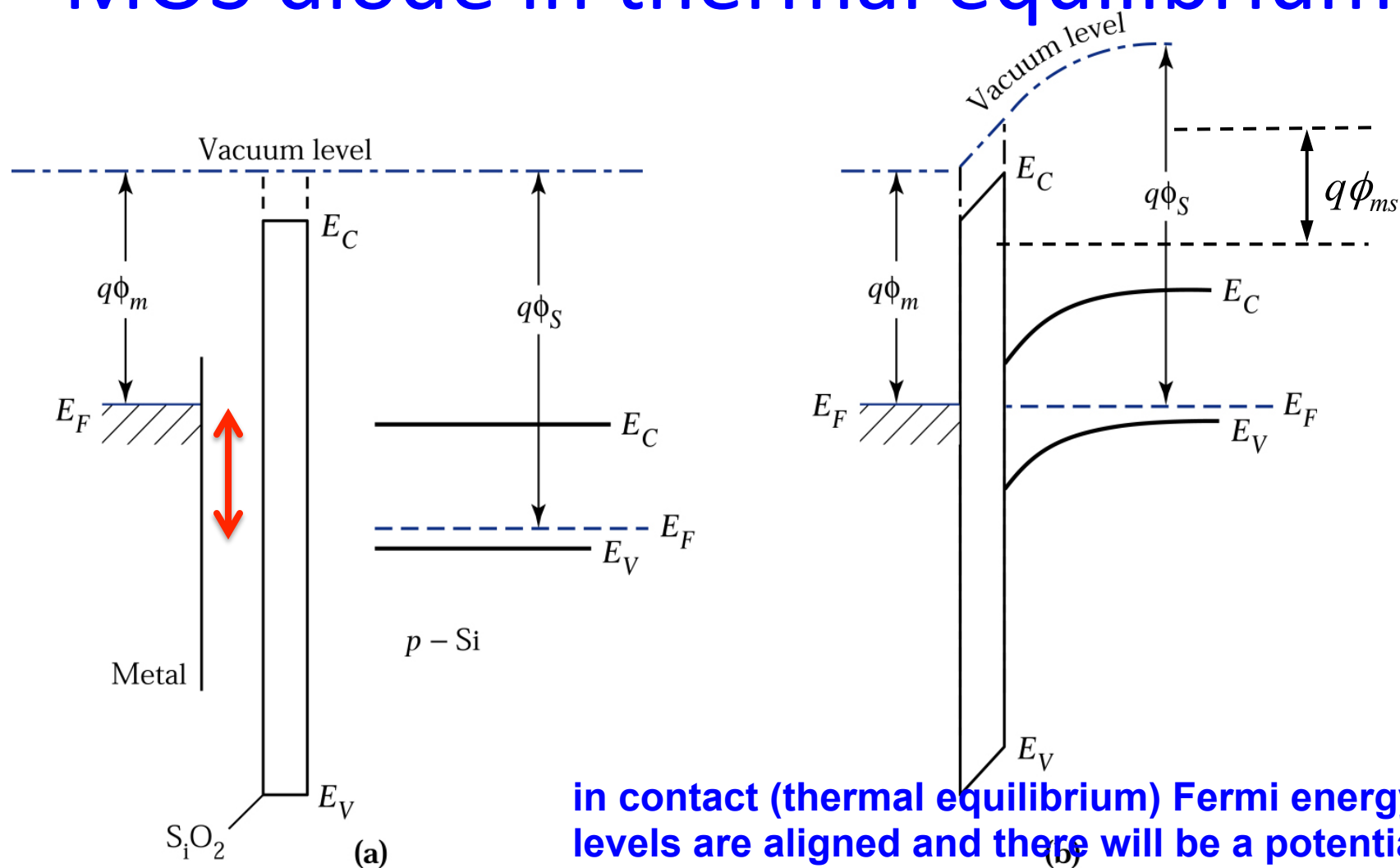


Real SiO_2 -Si MOS diode

in real MOS diode:

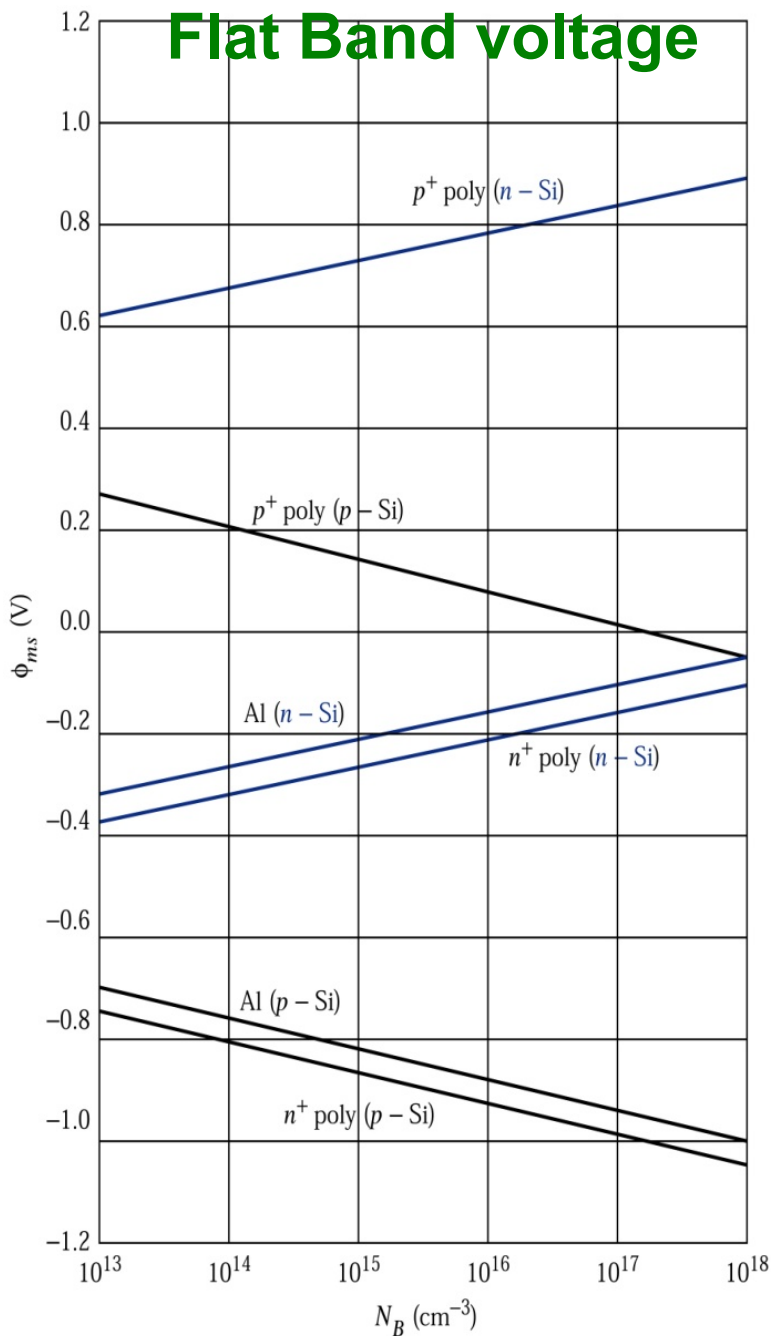
- the work function difference is nonzero
- there exist build-in charges in the gate oxide

MOS diode in thermal equilibrium



When separated

in contact (thermal equilibrium) Fermi energy levels are aligned and there will be a potential drop across dielectric and band bending in semiconductor; a certain voltage on the gate is needed to make the energy bending vanish → Flat Band Voltage



work function difference
vs. impurity concentration
for poly-silicon and Al gate

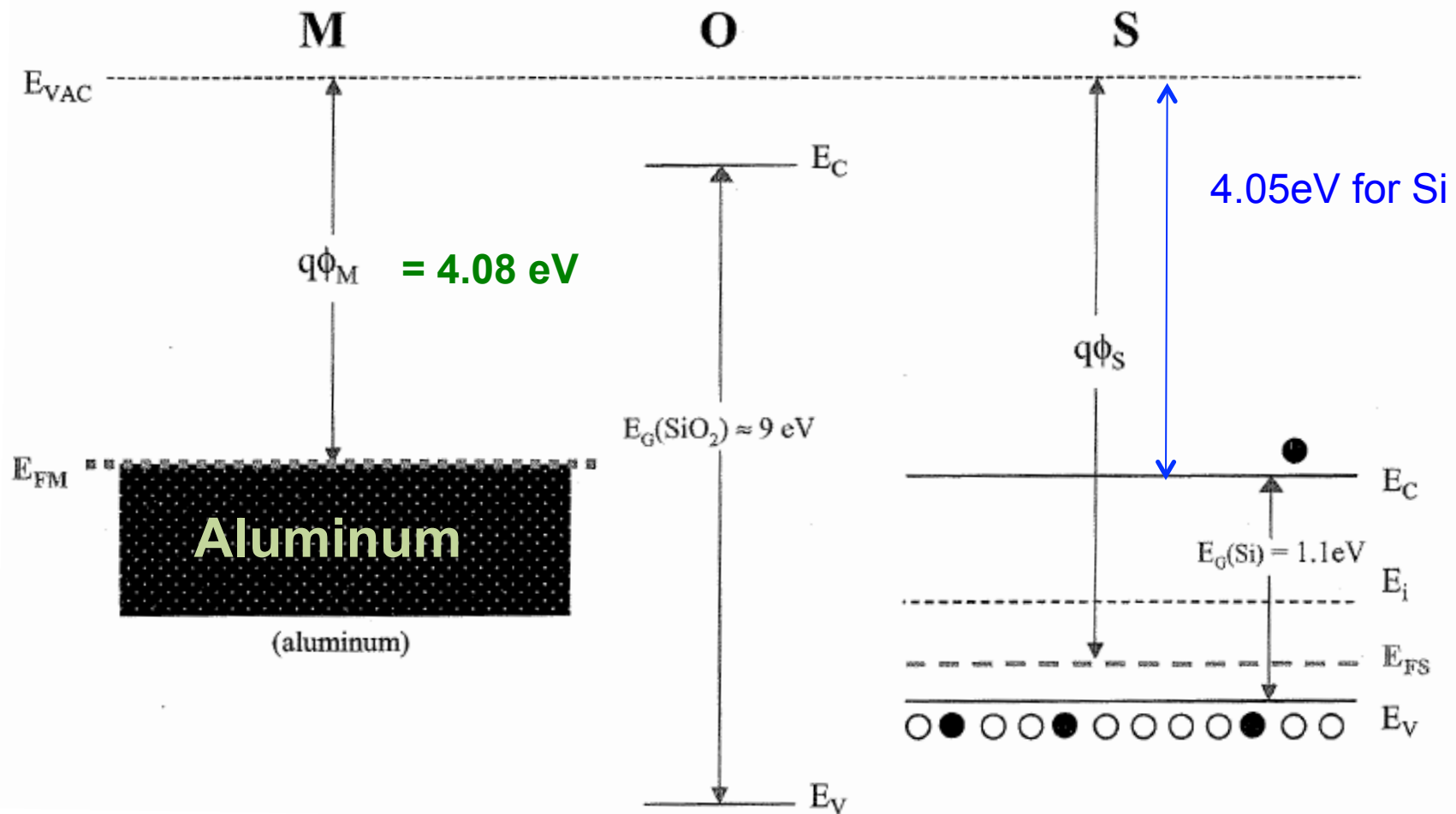
Gate Electrode	Gate oxide	Semiconductor characterized by N_B (p or n type)
P+poly N+poly Aluminum		

Combination of Al, p+ poly, n+ poly gate
electrodes with n-type and p-type
substrates

2-18-2014

Real MOS Capacitor - Band Diagram, Isolated Materials

For a *real* (non-ideal) MOS capacitor, $\phi_M < \phi_S$



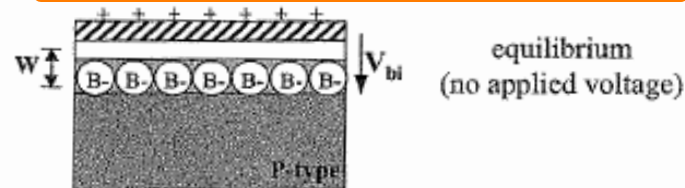
Gate electrode work function engineering

Other gate materials TaN, TiSi, TaC, etc
Work function depends on stoichiometry
crystallinity, etc

Element	Work Function(eV)
Aluminum	4.08
Beryllium	5.0
Cadmium	4.07
Calcium	2.9
Carbon	4.81
Cesium	2.1
Cobalt	5.0
Copper	4.7
Gold	5.1
Iron	4.5
Lead	4.14
Magnesium	3.68
Mercury	4.5
Nickel	5.01
Niobium	4.3
Potassium	2.3
Platinum	6.35
Selenium	5.11
Silver	4.73
Sodium	2.28
Uranium	3.6
Zinc	4.3

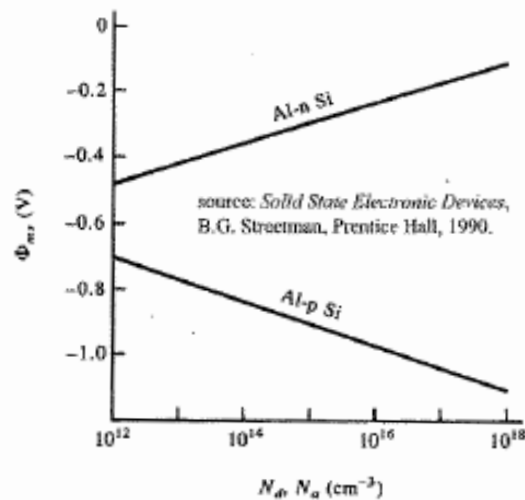


Real MOS Capacitor - Band Diagram, Equilibrium

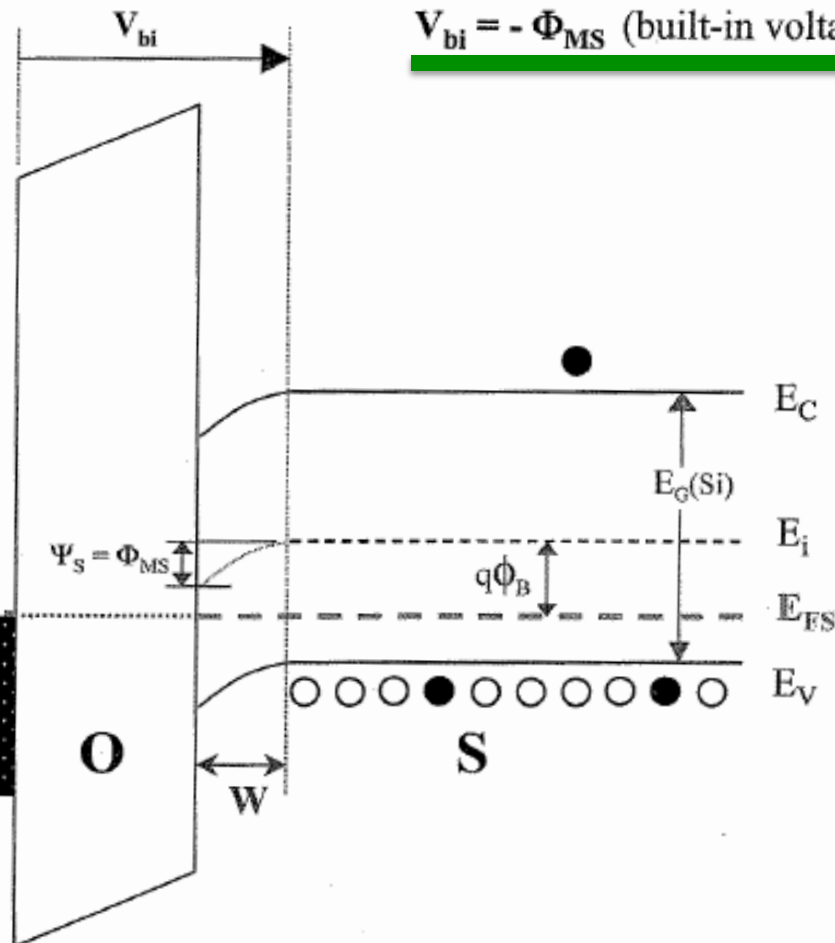
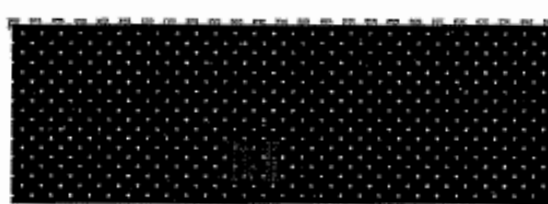


$$\Phi_{MS} \equiv \phi_M - \phi_S$$

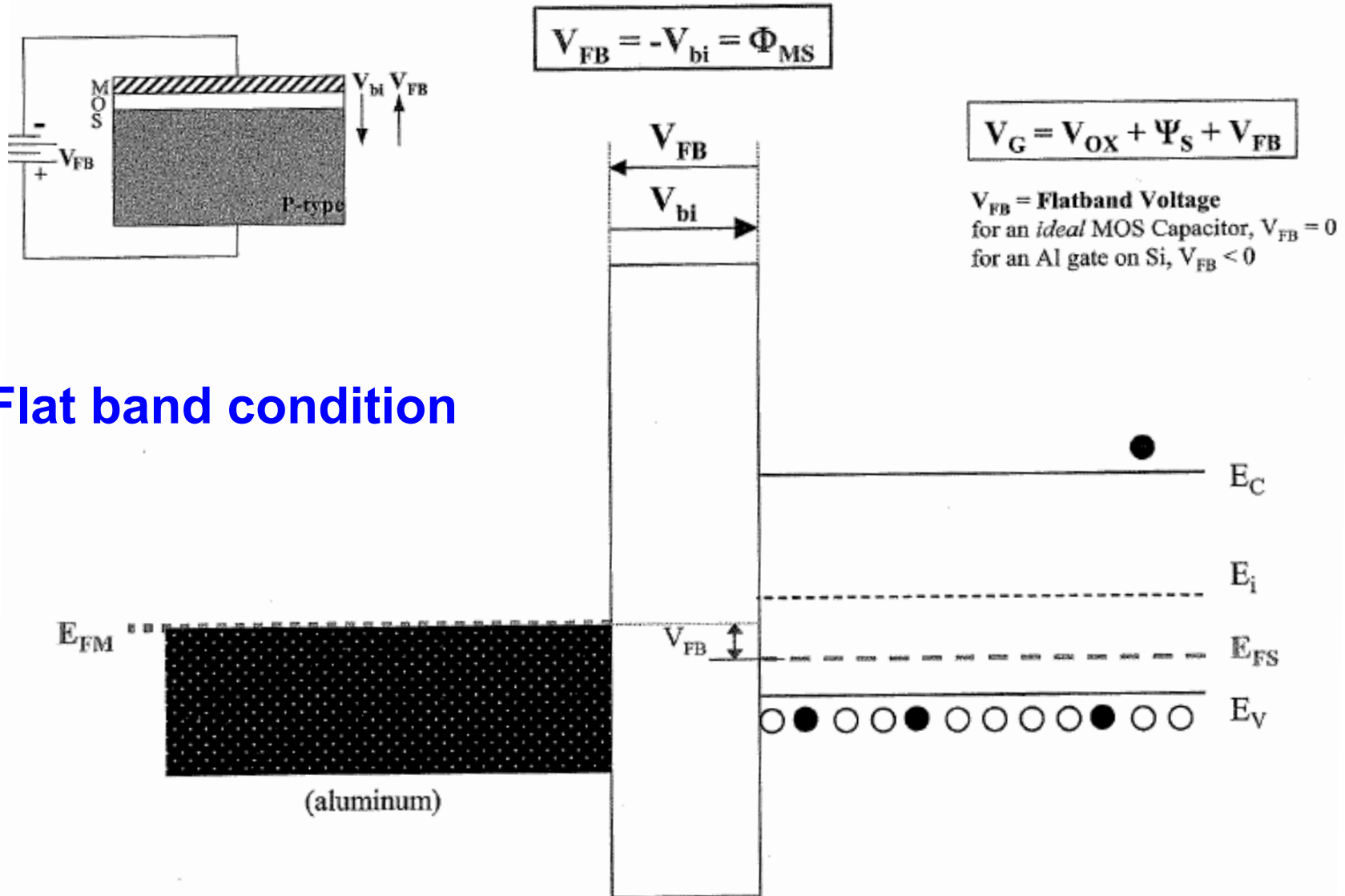
$$V_{bi} = -\Phi_{MS} \text{ (built-in voltage)}$$



E_{FM}

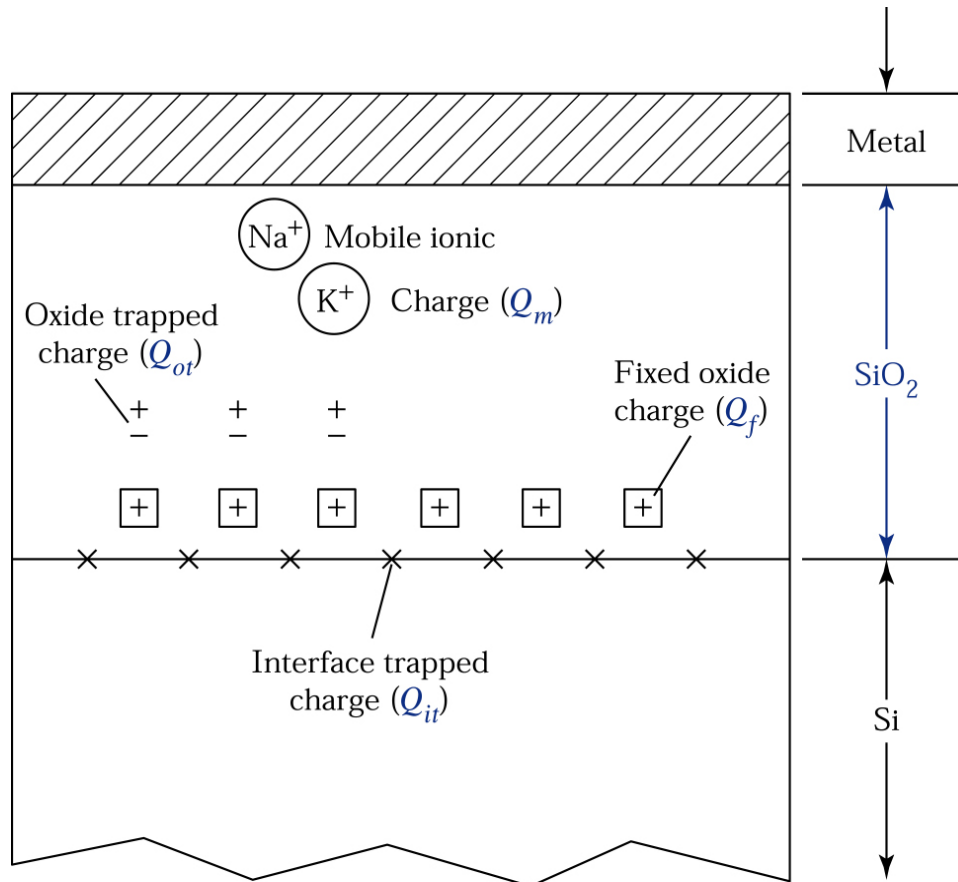


Real MOS Capacitor - Band Diagram, Flatband



Flat band condition

build-in charges: several kinds



$$\Delta V_{FB} = \frac{Q_{eff}}{C_i} = \frac{Q_{eff}}{C_{ox}}$$

$$Q_{eff} = \frac{1}{d} \int_0^d x \rho_{ox}(x) dx$$

If there is a non-negligible amount of oxide charge, the flatband voltage becomes:

$$V_{FB} = \Phi_{MS} - \frac{Q_i}{C_{ox}}$$

**Flatband voltage w/
oxide charge included**

Q_i = effective net oxide charge
 C_{ox} = oxide capacitance = $\epsilon_{ox} A / t_{ox}$
 $\Phi_{MS} < 0$ for Al gate over Si

Parasitic charges: influence of Si orientation

**Defect densities at the semiconductor surface for
different crystal orientations**

- 10^{10} cm^{-2} for $\langle 100 \rangle$
- 10^{11} cm^{-2} for $\langle 111 \rangle$

→ $\langle 100 \rangle$ is preferred for MOSFET production
because of lower defect density

flat-band voltage of MOS diode

$$V_{FB} = \phi_{ms} - \frac{Q_{ox}}{C_{ox}}$$

with

$$Q_{ox} = Q_f + Q_m + Q_{ot} + Q_{it}$$

$$Q_{ot} \equiv \frac{1}{t_{ox}} \int_0^{t_{ox}} x \rho_{ot}(x) dx$$

$$Q_m \equiv \frac{1}{t_{ox}} \int_0^{t_{ox}} x \rho_m(x) dx$$

Q_{ox} – all charges in the gate dielectric

Q_{it} - interface charges; often can be neglected, because it can be passivated by low temperature hydrogen annealing

Q_f - fixed charges

Q_{ot} - oxide trapped charges

Q_m - mobile charges

Non-ideal threshold voltage

n-channel in p-type bulk silicon

$$V_{th} = V_{FB} + 2|\psi_B| + \frac{\sqrt{2e\epsilon_0\epsilon_S N_A^- (2|\psi_B|)}}{C_{ox}}$$

p-channel in n-type bulk silicon

$$V_{th} = V_{FB} - 2|\psi_B| - \frac{\sqrt{2e\epsilon_0\epsilon_S N_D^+ (2|\psi_B|)}}{C_{ox}}$$

All non-idealities are customarily absorbed in V_{FB}

Threshold voltage - Numerical Example

- MOS Capacitor with p-type substrate:

Gate is n⁺ poly work function 4.1 eV , assume no parasitic oxide charges

$$t_{ox} = 20\text{nm} \quad N_a = 5 \times 10^{16} \text{cm}^{-3}$$

- Calculate flat-band voltage:

$$V_{FB} = -(\phi_{n^+} - \phi_p) = -(0.55 - (-0.4)) = -0.95\text{V}$$

- Calculate threshold voltage:

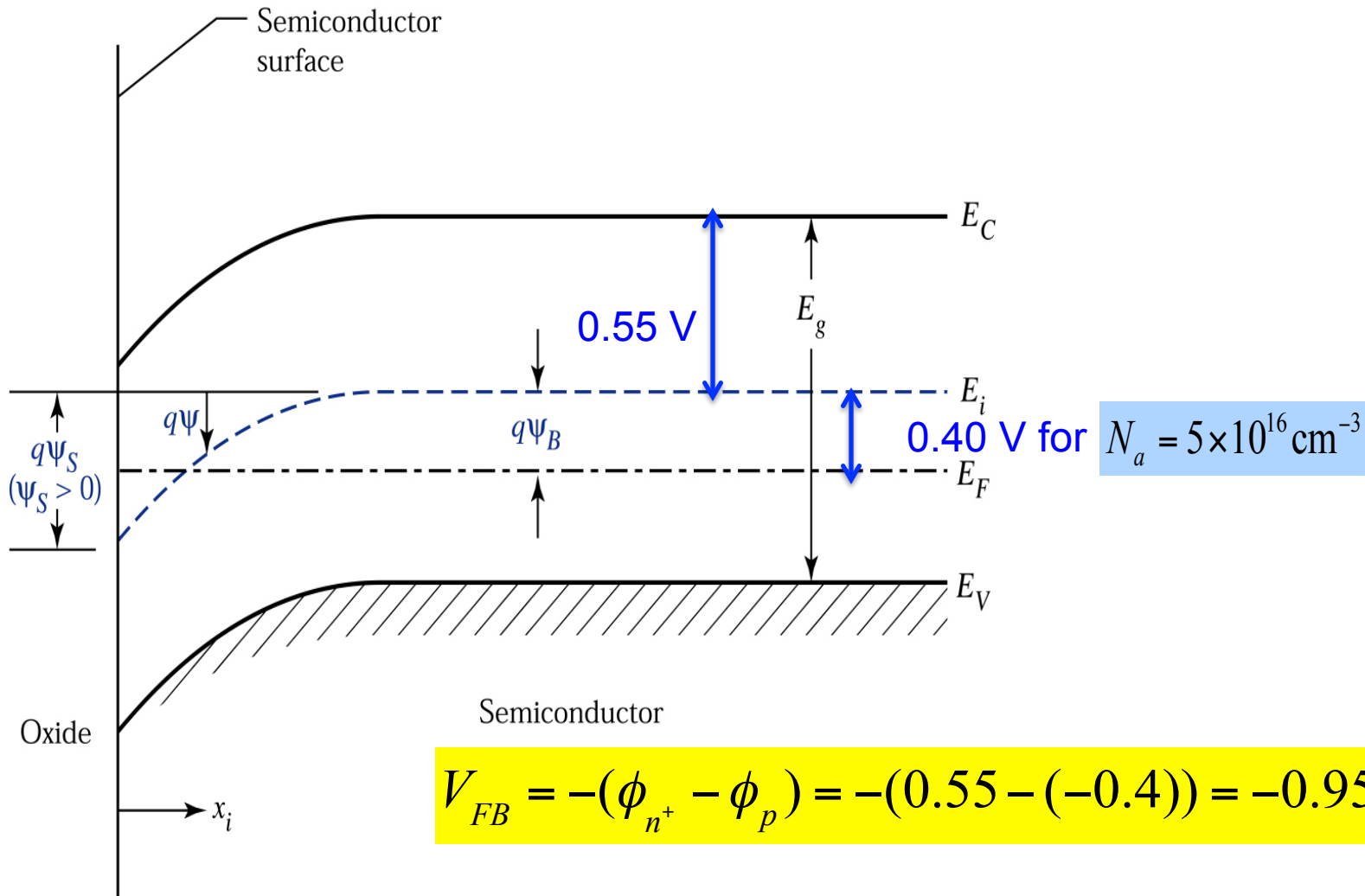
$$\psi_B = V_t \ln \left(\frac{N_A}{n_i} \right)$$

$$C_{ox} = \frac{\epsilon_{ox}}{t_{ox}} = \frac{3.45 \times 10^{-13} \text{F/cm}}{2 \times 10^{-6} \text{cm}}$$

$$V_{Tn} = V_{FB} + 2\psi_B + \frac{1}{C_{ox}} \sqrt{2q\epsilon_s N_a 2\psi_B}$$

$$V_{Tn} = -0.95 - 2(-0.4) + \frac{\sqrt{2 \times 1.6 \times 10^{-19} \times 1.04 \times 10^{-12} \times 5 \times 10^{16} \times 2 \times 0.4}}{C_{ox}} = 0.52\text{V}$$

flat-band voltage for n+ poly for $N_a = 5 \times 10^{16} \text{ cm}^{-3}$



MOS Capacitor – Threshold Voltage Revisited

Threshold Voltage

P-Type MOS Capacitor

$$V_T = V_{FB} + 2|\phi_B| + \frac{\sqrt{2\epsilon_s q N_A |2\phi_B|}}{C'_{ox}}$$

($V_{FB} < 0$ for Al gate on Si → Increases P-type V_T in magnitude)

N-Type MOS Capacitor

$$V_T = V_{FB} - 2|\phi_B| - \frac{\sqrt{2\epsilon_s q N_D |2\phi_B|}}{C'_{ox}}$$

($V_{FB} < 0$ for Al gate on Si → Decreases N-type V_T in magnitude)

where $\phi_B = \frac{k_B T}{q} \ln\left(\frac{p}{n_i}\right)$

$p \approx N_A$ for extrinsic temperature region (e.g. room temp.)

$$C'_{ox} = \frac{\epsilon_{ox}}{t_{ox}} \quad \text{(gate capacitance per unit area)}$$

where $\phi_B = \frac{k_B T}{q} \ln\left(\frac{n}{n_i}\right)$

$n \approx N_D$ for extrinsic temperature region (e.g. room temp.)

$$C'_{ox} = \frac{\epsilon_{ox}}{t_{ox}} \quad \text{(gate capacitance per unit area)}$$

Threshold Voltage vs. Substrate Doping (Oxide thickness)

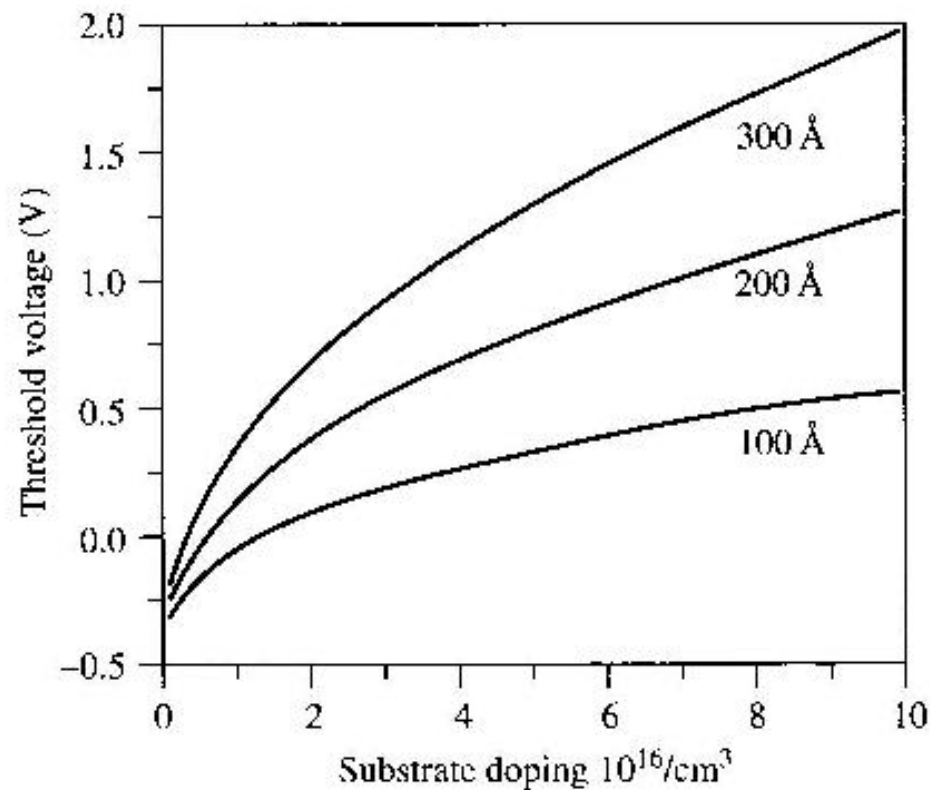
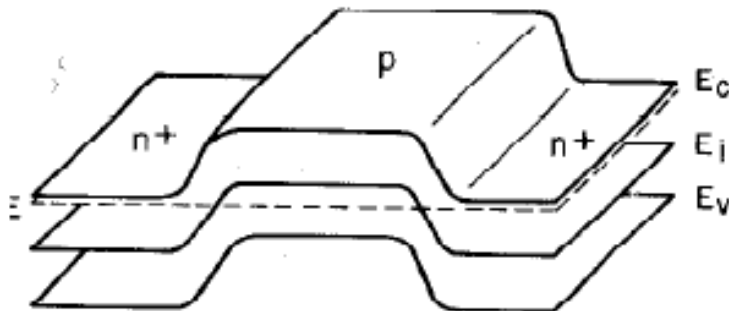
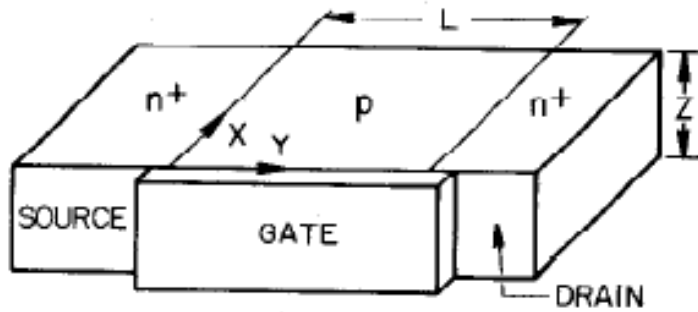


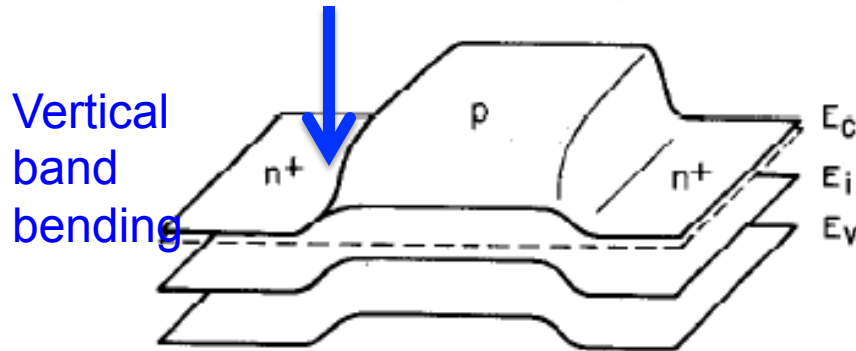
Figure 1.6 Dependence of MOS threshold voltage on the substrate doping level for different thicknesses of the dielectric layer. Parameters used in calculation: energy gap, 1.12 eV; effective density of states in the conduction band, $3.22 \times 10^{25}/\text{m}^3$; effective density of states in the valence band, $1.83 \times 10^{25}/\text{m}^3$; semiconductor permittivity, $1.05 \times 10^{-10} \text{ F/m}$; insulator permittivity, $3.45 \times 10^{-11} \text{ F/m}$; flat-band voltage, -1 V ; temperature: 300 K. Reproduced from Lee K., Shur M., Fjeldly T. A., and Ytterdal T. (1993) *Semiconductor Device Modeling for VLSI*, Prentice Hall, Englewood Cliffs, NJ

3D band diagram of a NMOS transistor

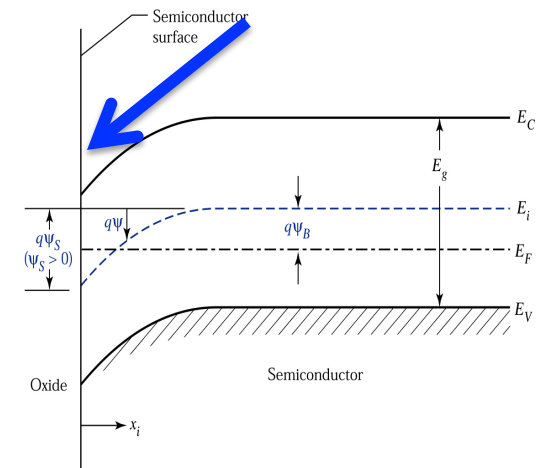
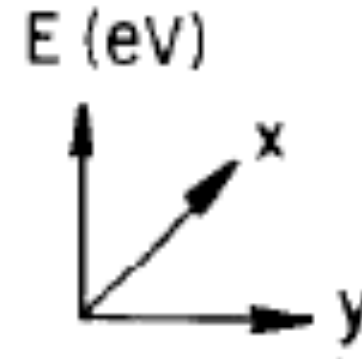


$$V_G = V_D = 0$$

Vertical
band
bending

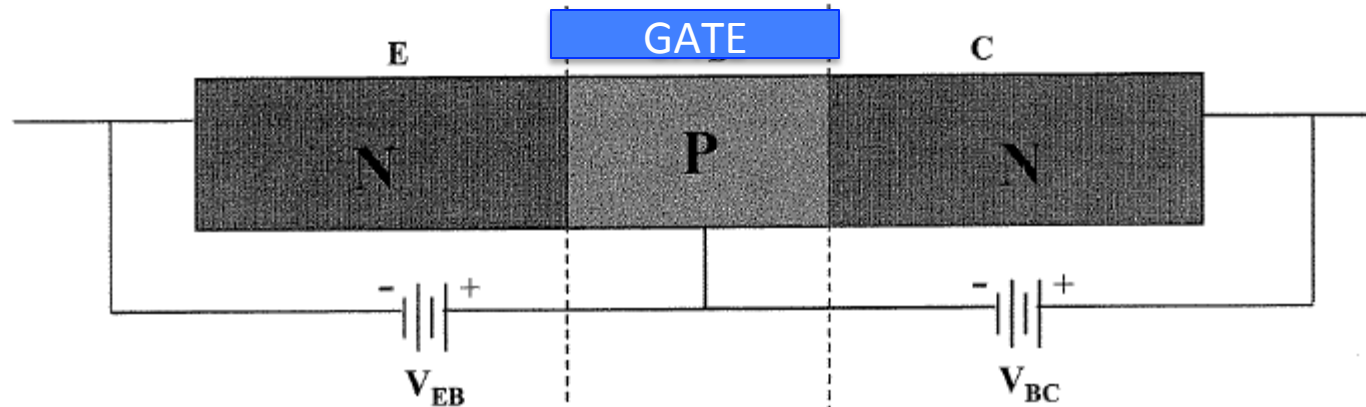


$$V_G > 0 \\ V_D = 0$$



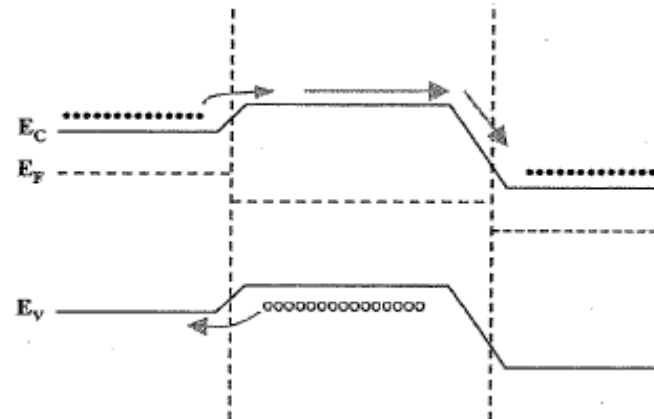
Weak inversion in the MOS capacitor enables conduction in the channel

Back-to-Back PN Junctions

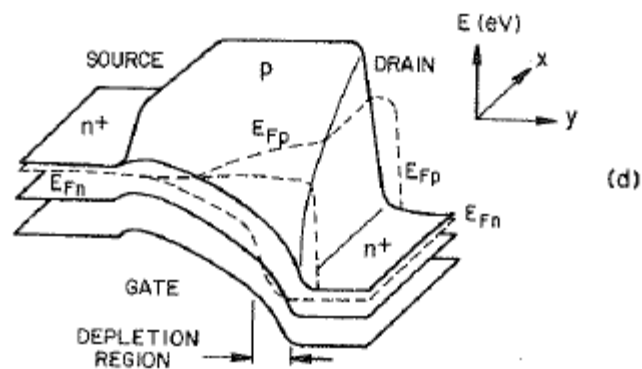
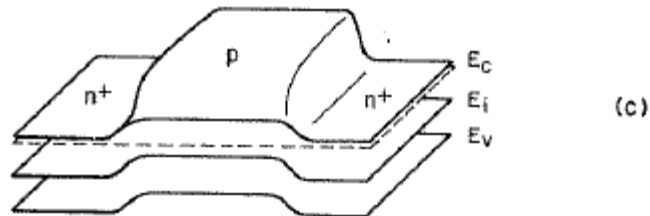
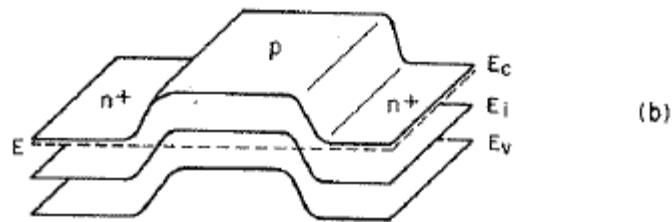
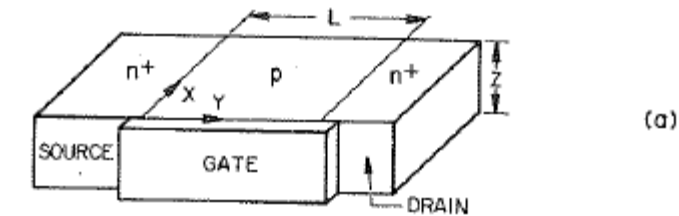


Draw the band diagram for this structure (*E-B junction forward biased and B-C junction reverse biased*).

Applied Voltages

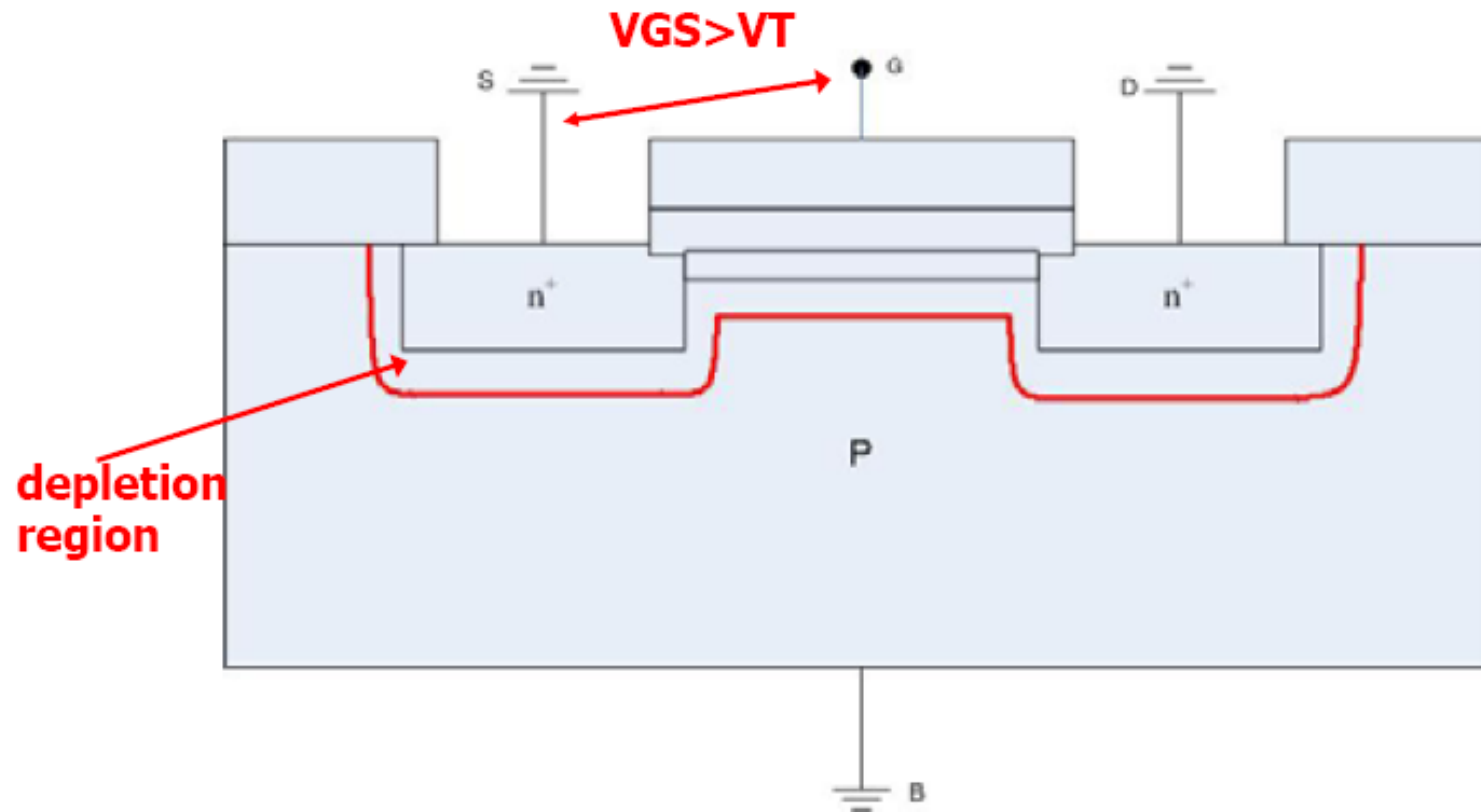


Applications of drain bias allows current flow from source to drain



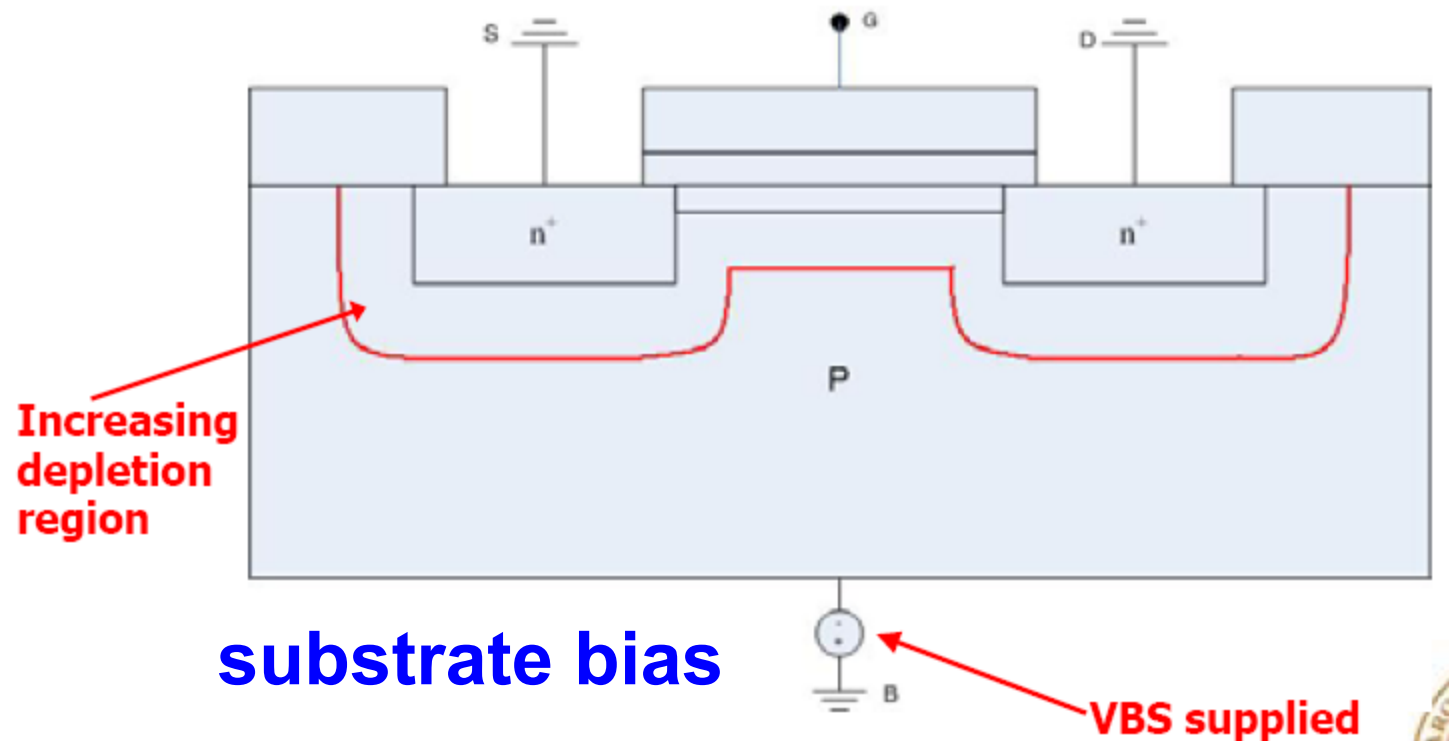
Energy bands on the drain side are pulled down

Impact of Substrate Bias on Threshold Voltage



Substrate bias $V_{sub} = (V_{BS}) \neq 0 \rightarrow n+p$ junctions and MOS capacitor depletion zone widen

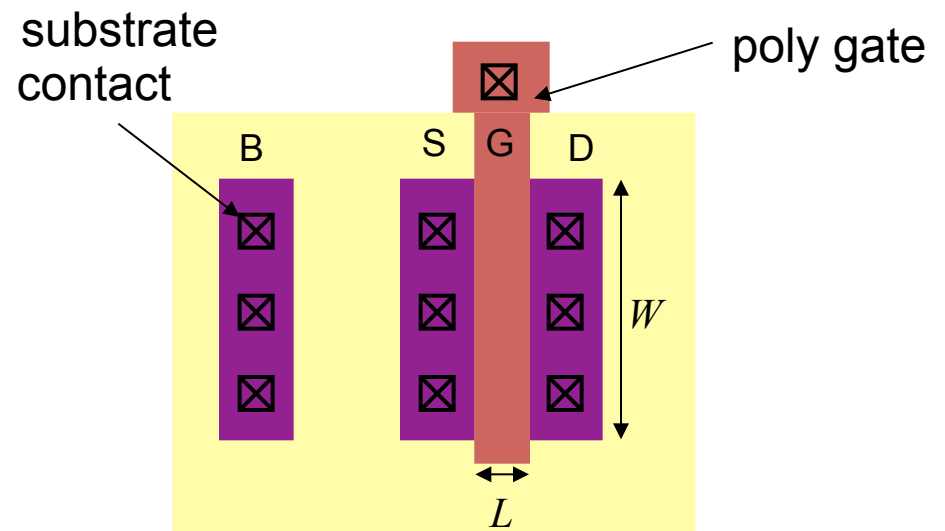
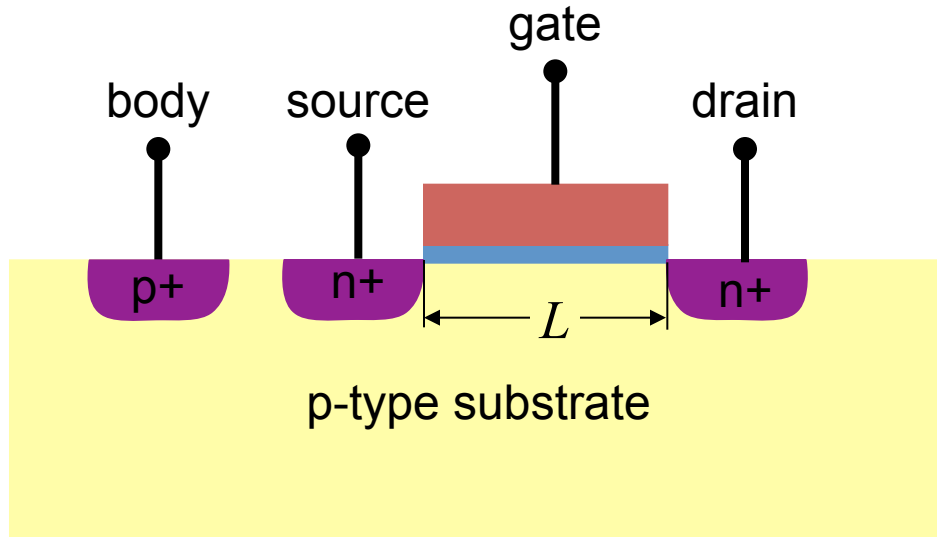
Substrate Bias Effect on Threshold Voltage



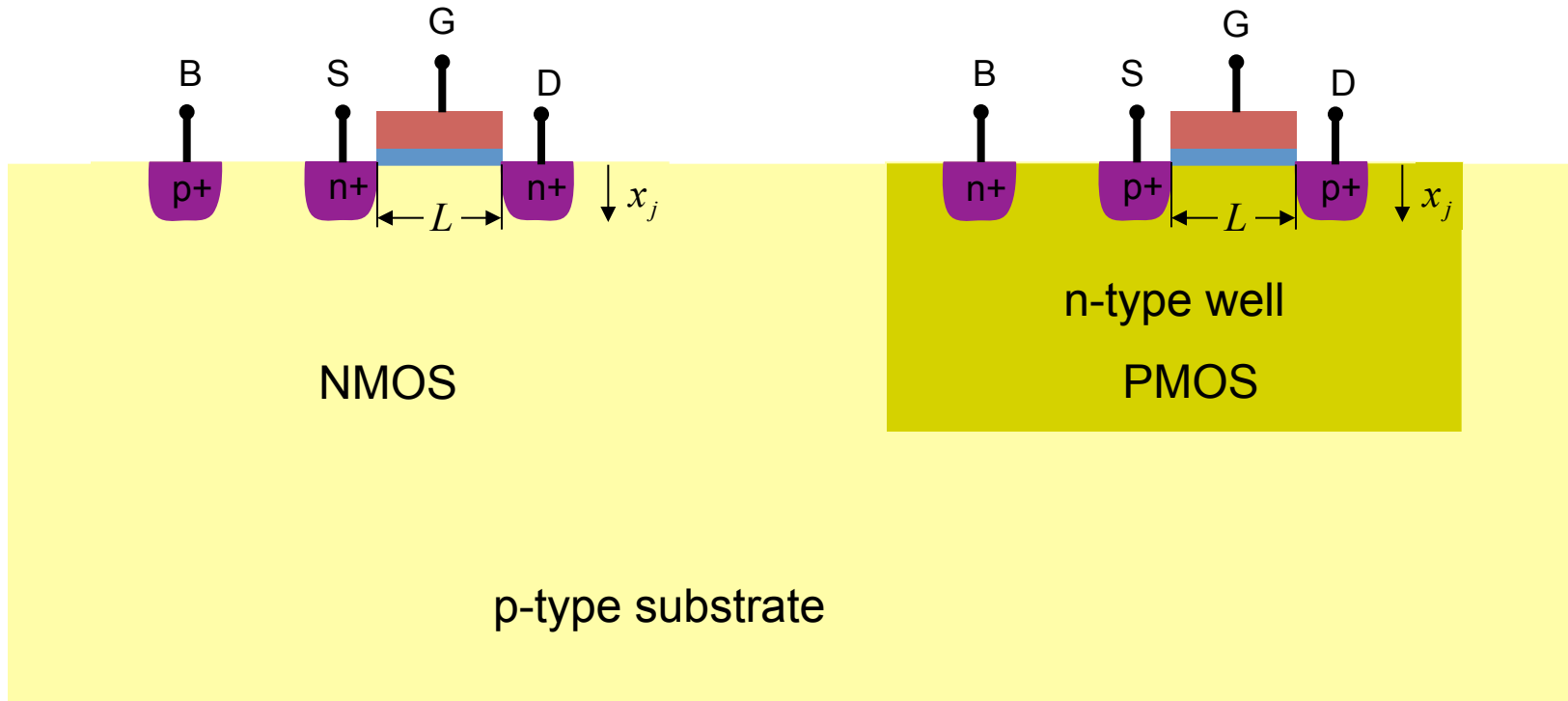
Balance of charges at the gate
and in the substrate
(depletion + inversion)

$$Q_g + Q_B + Q_n = 0$$

Implementation of the Substrate Bias Contact and MOSFET layout



NMOS and PMOS = CMOS



- Complementary MOS: Both P and N type devices
- Create a n-type body in a p-type substrate through compensation. This new region is called a “well”.
- To isolate the PMOS from the NMOS, the well must be reverse biased (pn junction)

Impact of Substrate Bias on Threshold Voltage

$$V_{BS} = 0$$

At $V_g = V_t$ the depletion region under the gate supports $2\phi_F$

$$Q_{B_0} = -\sqrt{2\epsilon_0\epsilon_{si}qN_a(2\phi_F)}$$

The depletion region extends and supports $2\phi_F + |V_{BS}|$

$$Q_B = -\sqrt{2\epsilon_0\epsilon_{si}qN_a(2\phi_F + |V_{BS}|)}$$

Substrate Bias

Define the threshold voltage V_{t_0} at the zero bias $V_{BS} = 0$

$$V_{t_0} = \phi_{ms} - \frac{Q_{ss}}{C_{ox}} - \frac{Q_{B_0}}{C_{ox}} + 2\phi_F \quad (1)$$

With V_{BS} applied

$$V_t = \phi_{ms} - \frac{Q_{ss}}{C_{ox}} - \frac{Q_B}{C_{ox}} + 2\phi_F \quad (2)$$

$$(2) - (1)$$

$$V_t = V_{t_0} + \frac{Q_{B_0} - Q_B}{C_{ox}}$$

Difference between V_t with and without substrate bias

$$V_t = V_{t_0} + \frac{1}{C_{ox}} \sqrt{2\epsilon_0\epsilon_{si}qN_a} \cdot (\sqrt{2\phi_F + |V_{bs}|} - \sqrt{2\phi_F})$$

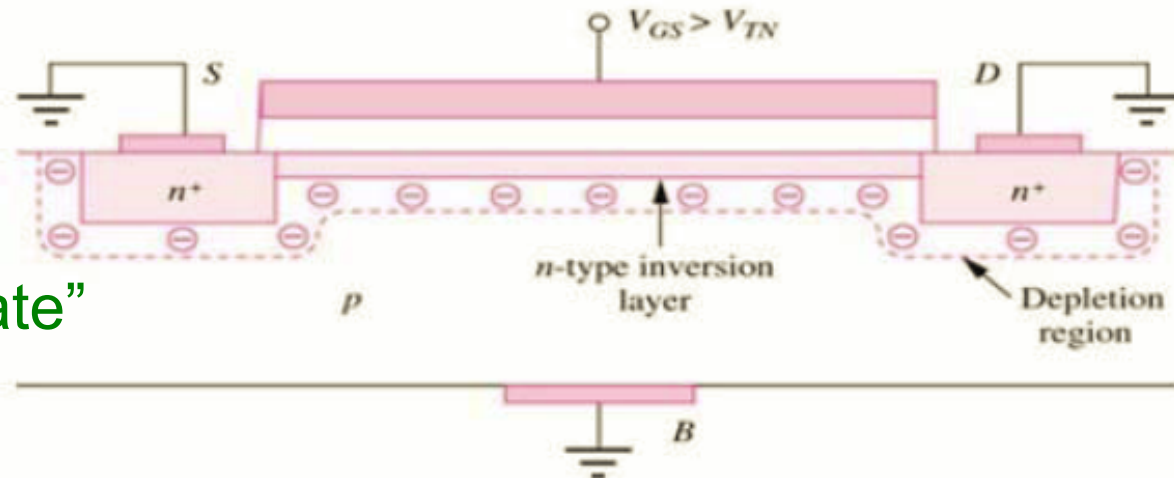
$$V_t = V_{t_0} + \gamma \cdot (\sqrt{2\phi_F + |V_{bs}|} - \sqrt{2\phi_F})$$

γ – “body factor”

$$\gamma = \frac{\sqrt{2\epsilon_0\epsilon_{si}qN_a}}{C_{ox}}$$

The Role of Body - Body Effect

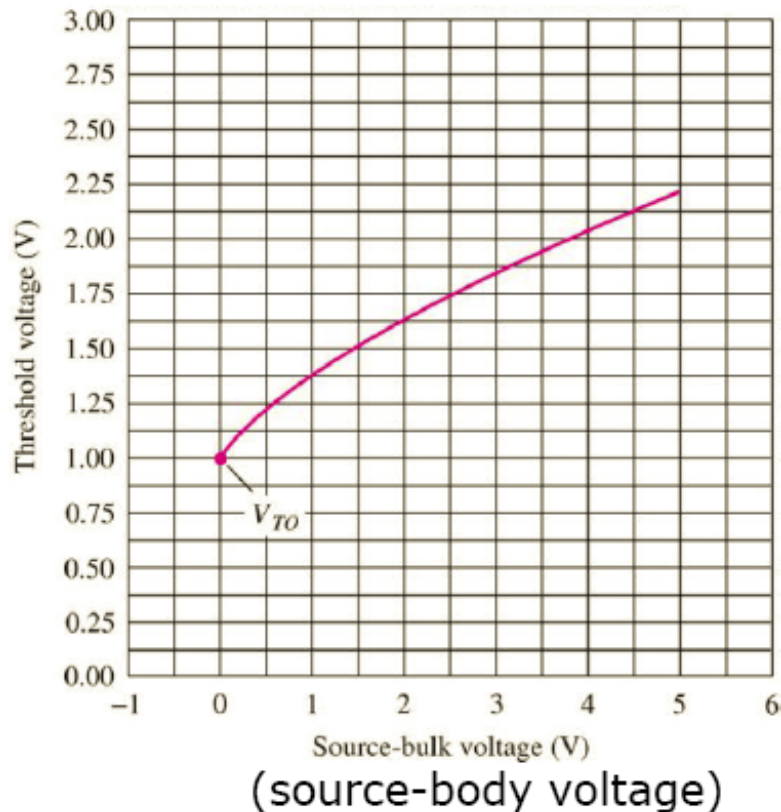
“body” = “substrate”



- Channel-body can be regarded as a pn junction
- If channel-body junction is reverse-biased,
 - Depletion layer beneath the gate oxide becomes wider
 - Since the amount of negative charges in the (channel + depletion) layer = amount of positive charges in the gate (Constant for a fixed gate-source voltage)
 - Channel depth is reduced
 - This is equivalent to an increase in the threshold voltage

Body Effect

or sensitivity of threshold voltage on substrate bias



- Non-zero v_{SB} changes threshold voltage:

$$V_{TN} = V_{TO} + \gamma \left(\sqrt{v_{SB} + 2\phi_F} - \sqrt{2\phi_F} \right)$$

where

V_{TO} = zero substrate bias for V_{TN} (V)

γ = body-effect parameter (\sqrt{V})

$2\Phi_F$ = surface potential parameter (V)

$$\gamma = \frac{\sqrt{2\epsilon_o \epsilon_{Si} q N_a}}{C_{ox}}$$

It follows that the body voltage controls i_D .

This phenomenon is known as the **body effect**.

threshold adjustment by substrate bias

numeric example

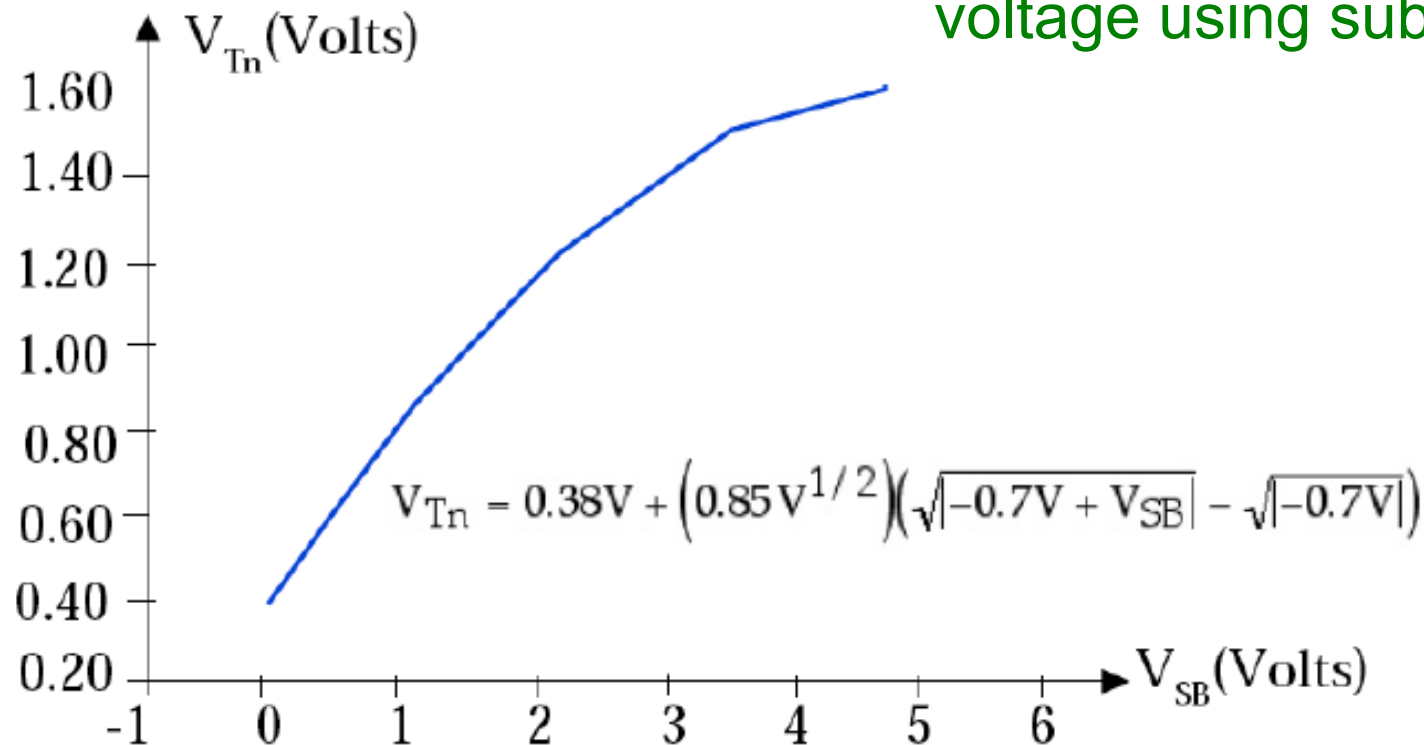
$$V_{Tn} = V_{T0n} + \gamma \left(\sqrt{|-2\phi_F + V_{SB}|} - \sqrt{|-2\phi_F|} \right)$$

where

$$V_{T0n} = 0.38V$$

$$\gamma = 0.85 V^{1/2}$$

Dynamic setting of threshold voltage using substrate bias



Non-equilibrium Analysis of the MOS Diode

Assume MOS diode is biased into the inversion mode, then a pn junction exists between the n surface and the p bulk.

If there is a nearby n^+ -type diffused region that contacts the inverted surface and keeps it at a fixed potential, it is possible to apply bias to the pn junction. This corresponds to a non-equilibrium condition within the silicon. (Some current will flow between the n-surface and p-bulk. However, if the junction is reverse biased, the reverse current will be small.)

An energy band diagram for the case of bias applied to an inverted surface is characterized by quasi-Fermi levels, one for the p-region and one for the n-region. The two quasi-Fermi levels are separated by the applied reverse bias.

2-20-2014

Three biases
 V_G , V_C , V_B

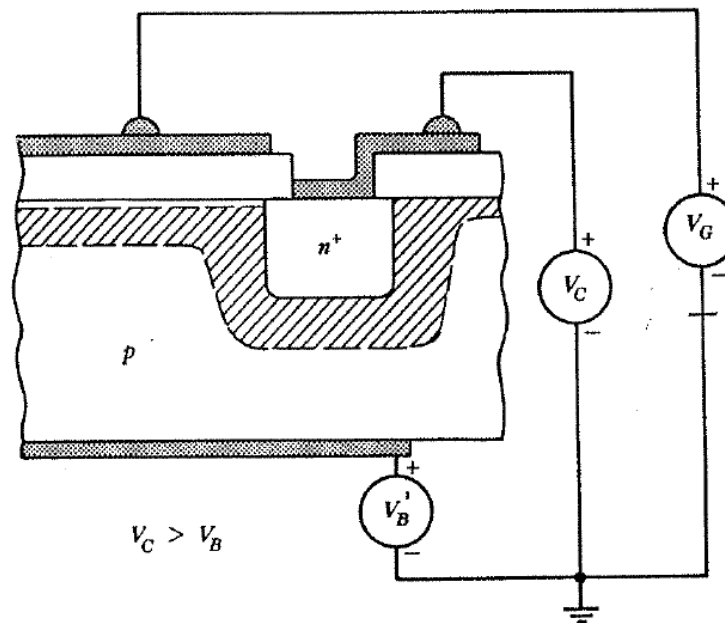
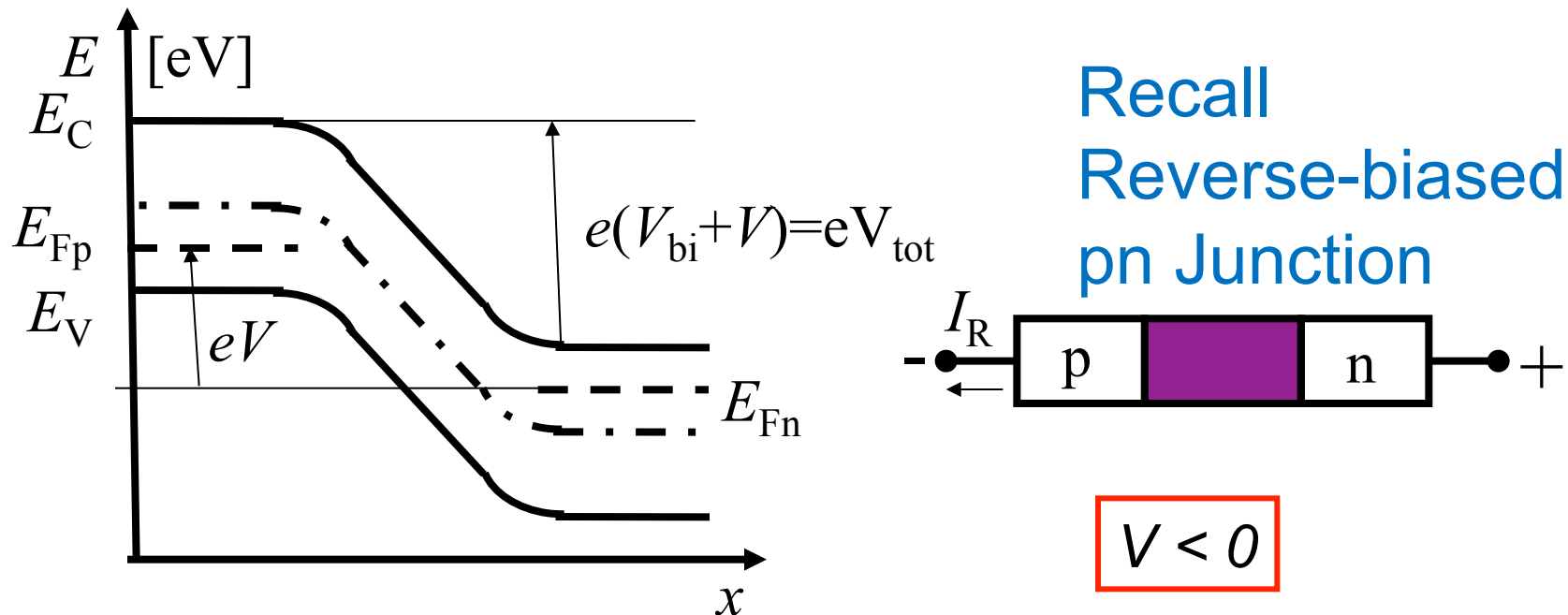


Figure 7.9 A diffused junction in the vicinity of an MOS capacitor can be used to bias the induced junction between the bulk of the silicon and an inversion layer formed at the oxide-silicon interface. The cross-hatching indicates the extent of the space-charge region in the depleted silicon.



Recall
Reverse-biased
pn Junction

$$V < 0$$

E_{Fp} and E_{Fn} are called the **quasi Fermi levels**. In non-equilibrium situation as above the quasi Fermi levels are separated by the reverse bias V .

Another example for quasi Fermi levels. For thermal equilibrium Fermi level is defined as follows:

$$n_o = n_i \exp\left(\frac{E_F - E_i}{kT}\right)$$

Now assume we have created excess carriers δn . We can now characterize the total electron population by a quasi Fermi level:

$$n_o + \delta n = n_i \exp\left(\frac{E_{Fn} - E_i}{kT}\right)$$

Non-equilibrium Analysis of the MOS Diode

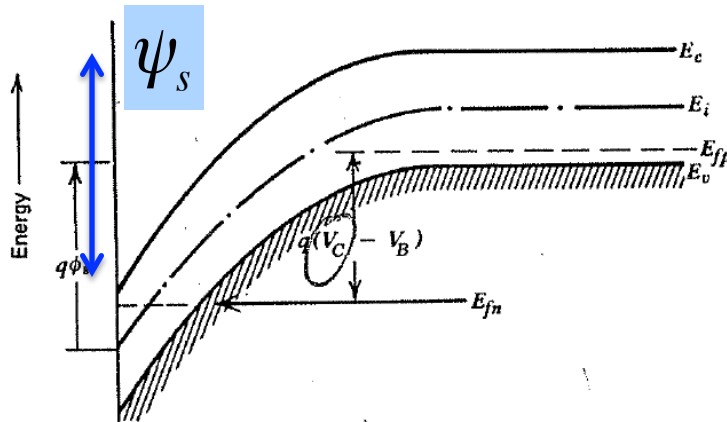


Figure 7.10 Energy-band diagram for an inverted surface on *p*-type silicon with a voltage $(V_C - V_B)$ applied between the inversion layer and the substrate.

A reverse bias between the induced surface n-region and the bulk increases the charge Q_d in the depletion layer. Since the negative charge induced by the reverse bias $V_G - V_B$ is shared between depletion and inversion layers, an increase of the charge in the depletion layer means that there is less charge available to form the inversion charge for a given gate voltage. In other words, more gate voltage has to be applied to induce the same number of electrons in the inversion layer when there is a reverse bias. With reverse bias present, the surface potential at the onset of strong inversion becomes

rather than

$$\psi_s = -2\psi_B$$

$$\psi_s = -2\psi_B + V_{sub}$$

$$\text{where } V_{sub} = V_C - V_B$$

Non-equilibrium Analysis of the MOS Diode

Consequently, the change of the surface potential between flat band and strong inversion is

$2|\psi_B| + V_{sub}$ rather than $2|\psi_B|$ The corresponding maximum depletion layer width and the

depletion-layer charge Q_d become

$$W_{\max} = (x_{d\max}) = \sqrt{\frac{2\epsilon_s(2|\psi_B| + V_{sub})}{qN_A}}$$

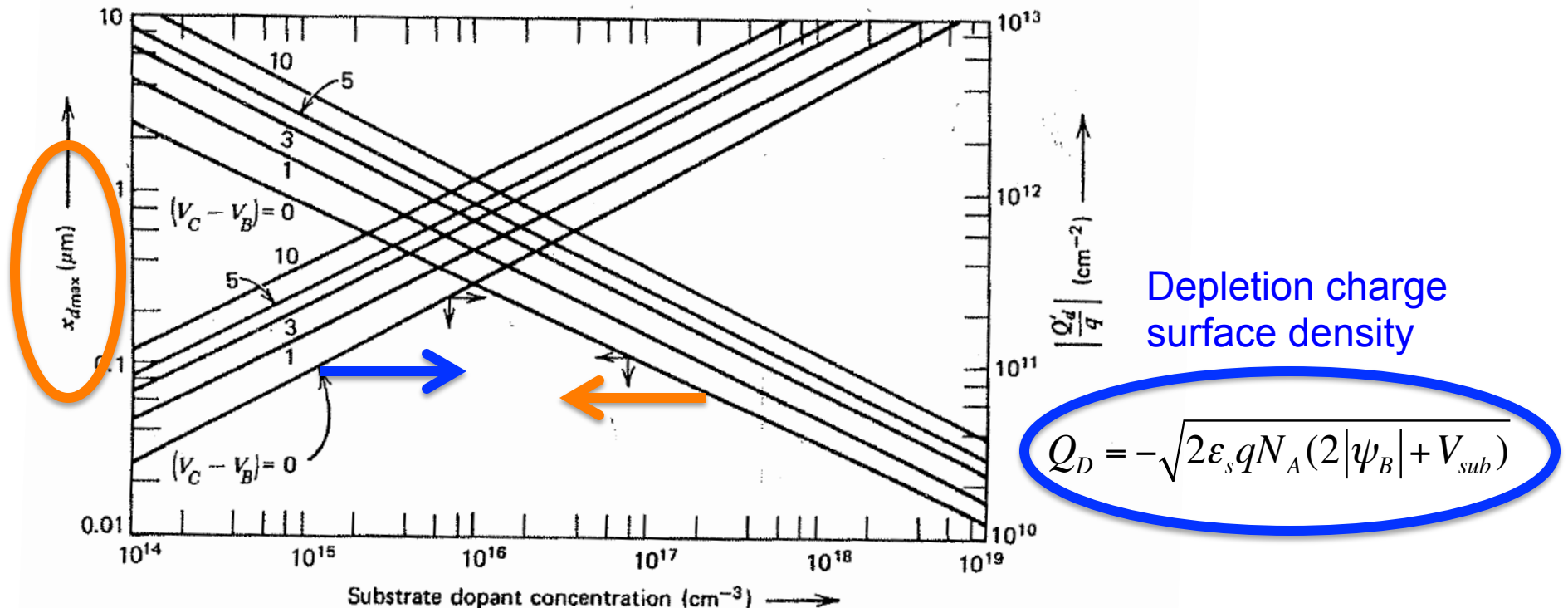


Figure 7.11 Maximum depletion-region width $x_{d\max}$ and corresponding area density of charge in the depletion region Q'_d/q as functions of the substrate dopant concentration with the applied channel-to-substrate bias $(V_C - V_B)$ as a parameter. The curves are solutions to

Non-equilibrium Analysis of the MOS Diode

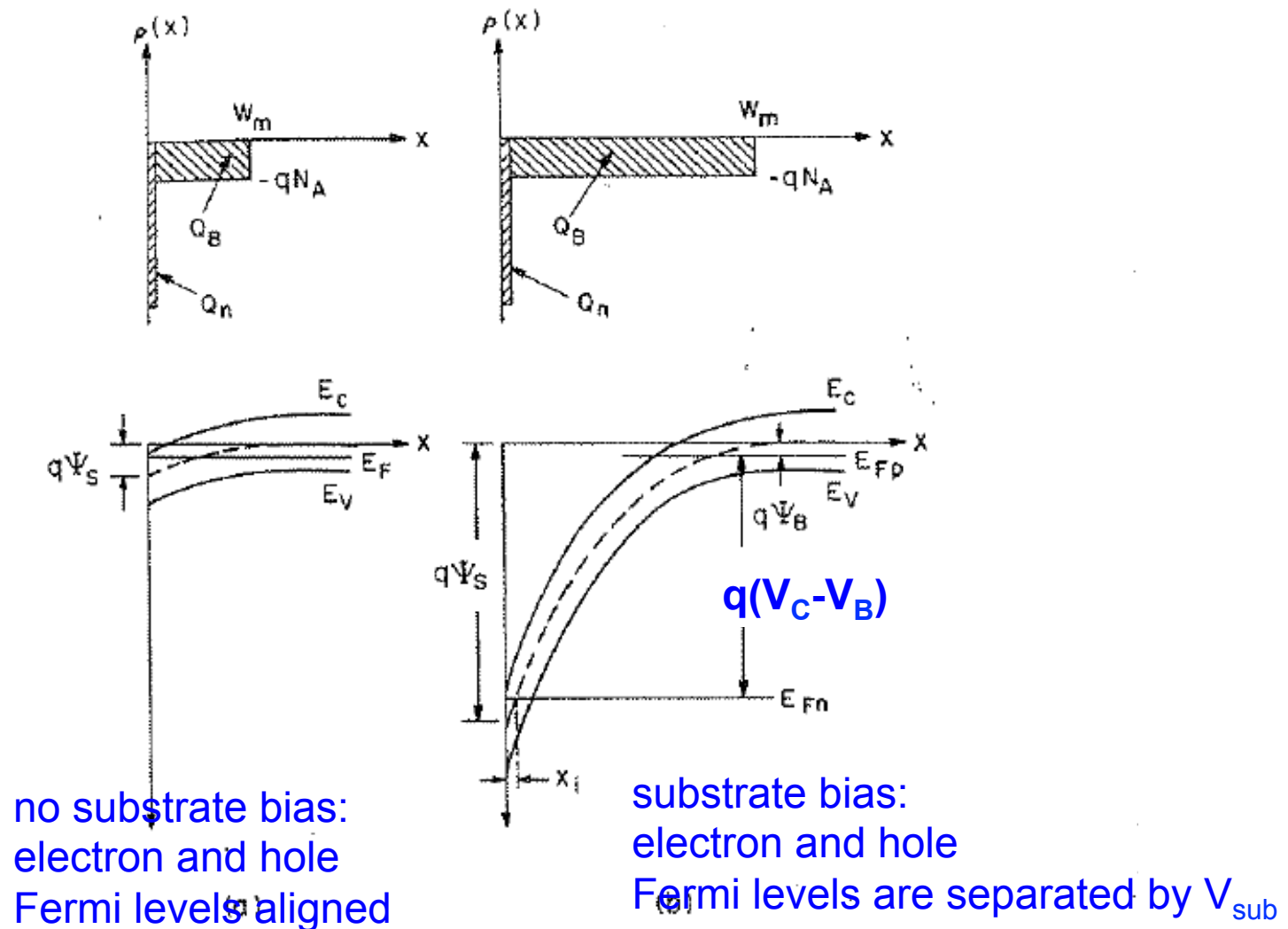


Fig. 5 Comparison of charge distribution and energy band variation of an inverted p region for (a) the equilibrium case and (b) the nonequilibrium case at the drain. (After Grove and Fitzgerald, Ref. 17.)

Non-equilibrium Analysis of the MOS Diode for $V_c \neq 0$

For the ideal diode $(V_G - V_B) = V_{FB}$ corresponds to the condition of charge neutrality. Therefore $(V_G - V_B) - V_{FB}$ is the effective voltage tending to charge the MOS capacitor. The charging voltage $[(V_G - V_B) - V_{FB}]$ is the sum of a drop across the oxide V_{ox} and the drop in the silicon V_{si} .

$$V_G - V_B - V_{FB} = V_{ox} + \psi_s - \psi_B$$

$$E_{ox} = V_{ox} / d = [(V_G - V_B - V_{FB}) - (\psi_s - \psi_B)]$$

$$E_s = \frac{\epsilon_{ox} E_{ox}}{\epsilon_s}$$

$$\epsilon_s E_s = C_{ox} [(V_G - V_B - V_{FB}) - (\psi_s - \psi_B)] = -Q_s$$

$$\text{Gauss law} \quad -\epsilon_s E_s = Q_s = Q_n + Q_D$$

$$Q_n = -C_{ox} [(V_G - V_B - V_{FB}) - (\psi_s - \psi_B)] - Q_D$$

$$\text{in strong inversion} \quad \psi_s = -\psi_B + (V_c - V_b) = -\psi_B + V_{sub}$$

$$Q_n = -C_{ox} [(V_G - V_{FB} - V_c) - 2|\psi_B|] + \sqrt{2\epsilon_s q N_A (2|\psi_B| + V_c - V_B)}$$

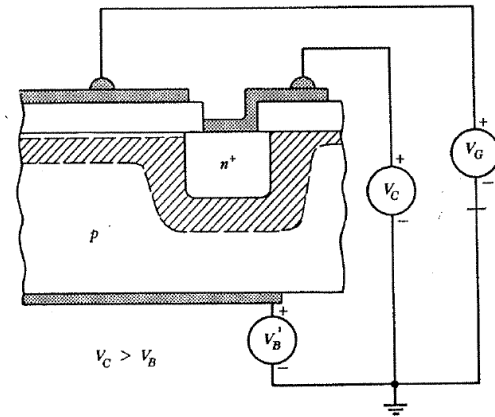


Figure 7.9 A diffused junction in the vicinity of an MOS capacitor can be used to bias the induced junction between the bulk of the silicon and an inversion layer formed at the oxide-silicon interface. The cross-hatching indicates the extent of the space-charge region in the depleted silicon.

Non-equilibrium Analysis of the MOS Diode

Threshold voltage is the gate voltage necessary to induce a conducting channel at the surface of the semiconductor and it can be defined as the gate voltage that results when just $Q_n=0$.

$[(V_G-V_B)-V_{FB}]$ is the sum of a drop across the oxide V_{ox} and the drop in the silicon V_{si} .

Solve equation Q_n for V_G and set $V_G=V_T$ when $\psi_s = -\psi_B + (V_c - V_B)$. At this condition the inversion charge Q_n will be just zero. The charge in Si is provided by the maximal depletion charge.

$$Q_n = -C_{ox}[(V_G - V_{FB} - V_c) - 2|\psi_B|] + \sqrt{2\varepsilon_s q N_A (2|\psi_B| + V_c - V_B)} = 0$$

$$V_T = V_{FB} + V_c + 2|\psi_B| + \frac{1}{C_{ox}} \sqrt{2\varepsilon_s q N_A (2|\psi_B| + V_c - V_B)}$$

Observations:

- The formula contains V_{FB} because a gate voltage equal to V_{FB} is necessary to bring the silicon to a charge neutral condition.
- Increasing channel voltage V_c increases the gate voltage necessary to induce a given charge at the surface $2\text{abs}(\psi_B)$ volts must be applied to cause the silicon bands to be bent to an inverted condition.
- The square-root term accounts for the uniform distribution of space charge in the depletion region. It is inversely proportional to the oxide capacitance. It increases with $V_c - V_b$ and reflects the redistribution of charge Q_s from the inversion layer (Q_n) to the depletion layer Q_d .

Non-equilibrium Analysis of the MOS Diode using the body factor

Charge in the inversion layer

$$Q_n = -C_{ox}(V_G - V_T)$$

The body factor for MOS diode in non-equilibrium

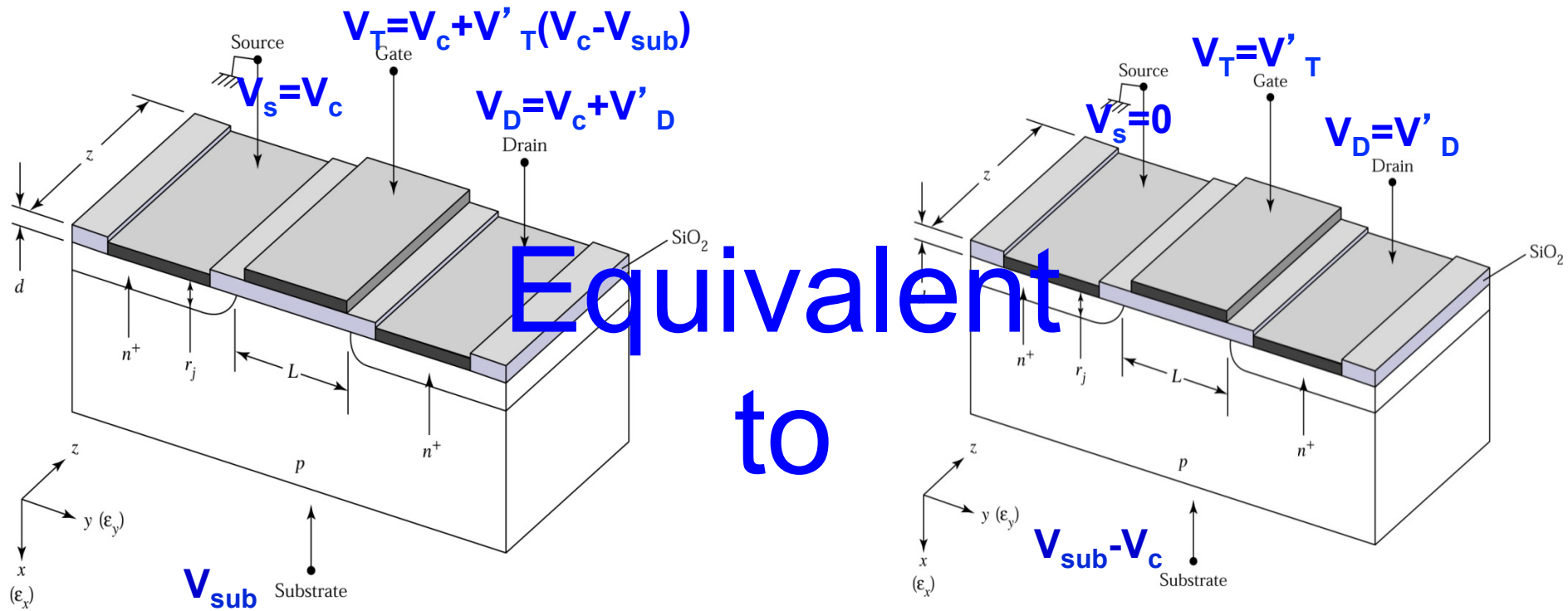
$$V_T = V_{FB} + V_C + 2|\psi_B| + \frac{1}{C_{ox}} \sqrt{2\varepsilon_s q N_A (2|\psi_B| + V_c - V_B)}$$

$$V_T = V_{FB} + V_C + 2|\psi_B| + \gamma \sqrt{(2|\psi_B| + V_c - V_B)}$$

$$\gamma = \frac{1}{C_{ox}} \sqrt{2\varepsilon_s q N_A} \quad \text{body factor}$$

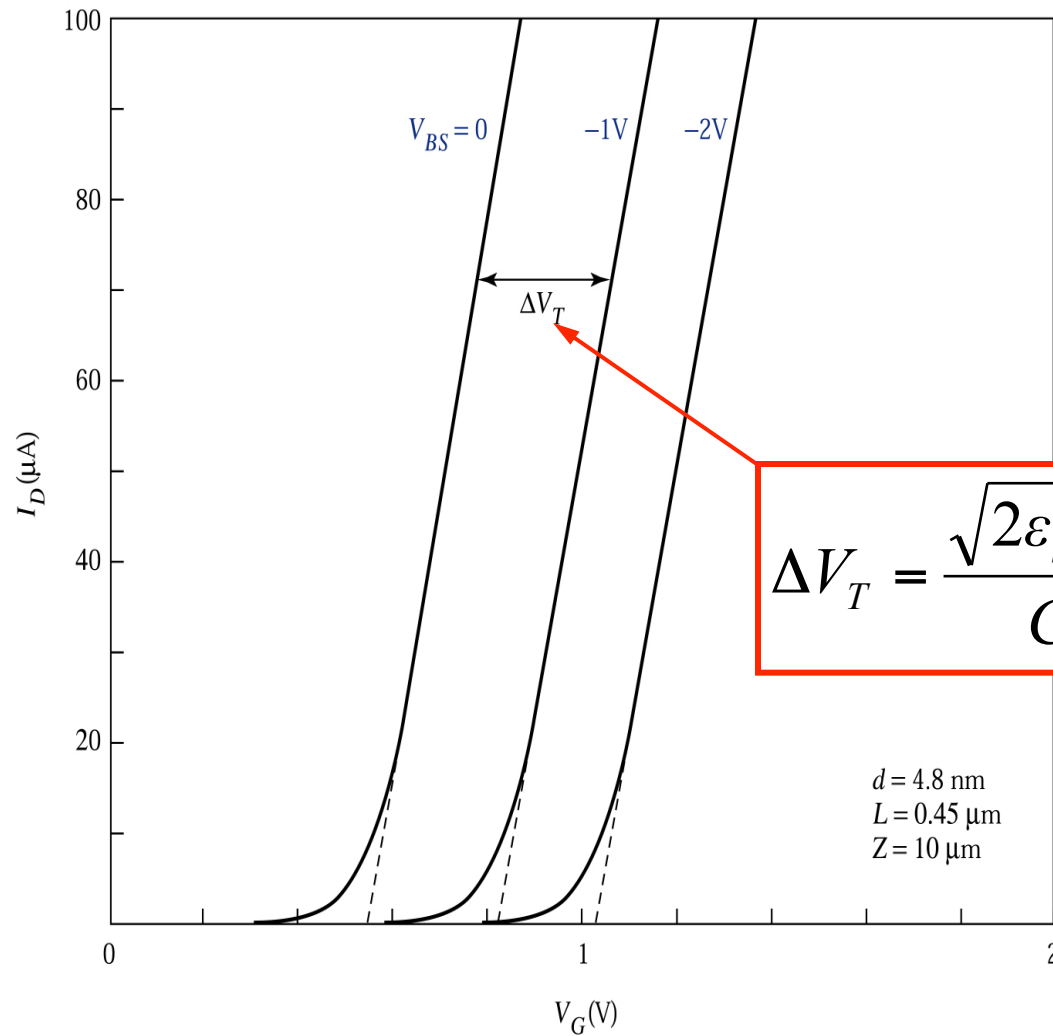
Significance of V_c or V_{ch}

V_c is the potential of the n^+ region connected to the inversion layer, when the inversion layer exists. Therefore in this case, V_c is called also the **channel potential** and sometimes denoted by V_{ch} . V_c or V_{ch} is a positive potential bias relative to the ground (in case of an NMOSFET).



In order to invert the channel the gate bias has to be at least V_c (the smaller potential bias of the two at the n^+ regions) plus the intrinsic MOSFET threshold voltage.

Threshold adjustment by substrate bias



change of threshold voltage:

$$\Delta V_T = \frac{\sqrt{2\varepsilon_S q N_A}}{C_{ox}} \left(\sqrt{2\psi_B + V_{BS}} - \sqrt{2\psi_B} \right)$$

V_T with and without Substrate Bias

The threshold voltage :

$$\Rightarrow V_T = V_{FB} + 2\varphi_b + \frac{\sqrt{4\epsilon_s q N_a \varphi_b}}{C_{ox}}$$

The threshold voltage including body bias effect:

$$V_T = V_{FB} + 2\varphi_b + \frac{\sqrt{2\epsilon_s q N_a (2\varphi_b - V_B)}}{C_{ox}}$$

For $V_c=0$